



**Sustainable Energy Storage
For Our Net Zero Future**

Sodium solid-electrolyte batteries for stationary energy storage

NAATBatt

**SODIUM-ZINC
BATTERY WORKSHOP**

Nov. 30 – Dec. 1, 2023 University of Houston, Houston, Texas

The Problem

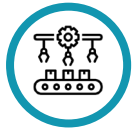
Incumbent Li-ion batteries will only get us so far

“Installing Li-ion indoors in New York City is a career-limiting decision”

Global Head of Sustainability and Energy – Top U.S. Bank



Approach



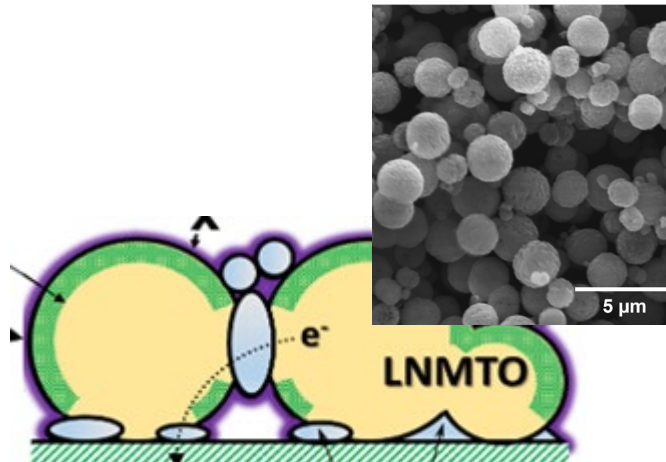
Manufacturing

SOFC Background



Business strategy

Li-ion Materials Synthesis



Market access

Li-ion Tamer Product



Breakthrough Sodium-Based Energy Storage Product

0.5-1.5 MWh Turnkey ESS



NASS -1070 (20 ft)



Lower cost than Li

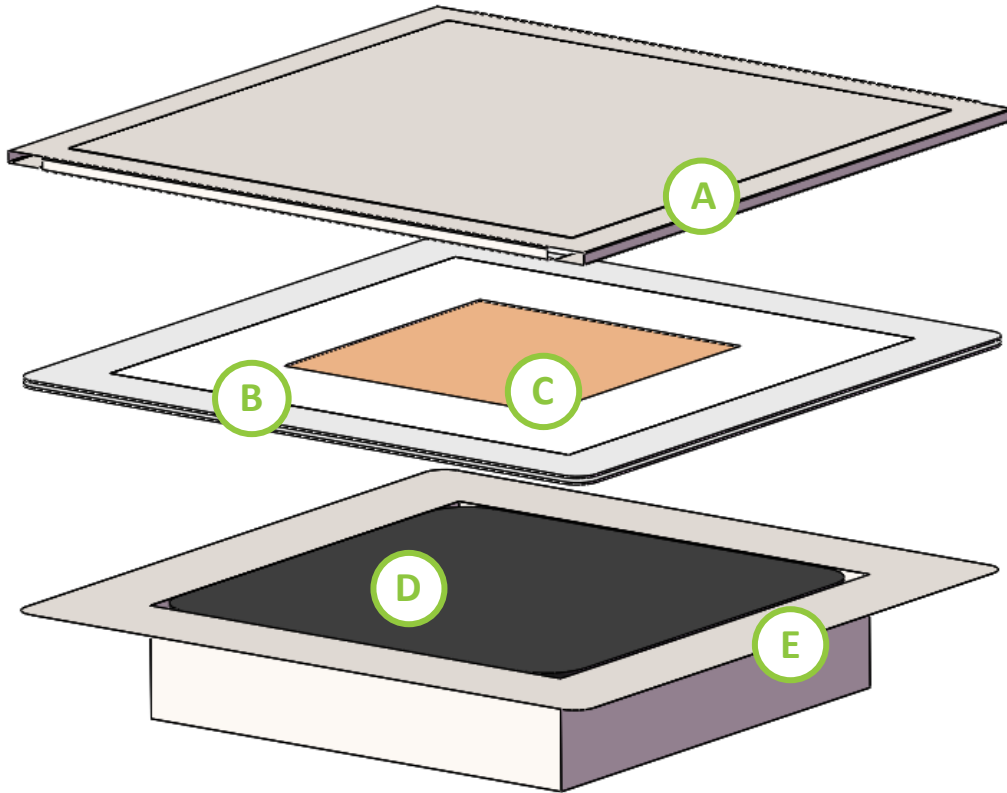


Safe



Sustainable domestic materials

Adena's Cell Technology



- Ⓐ Anode
 - Formed in-situ
- Ⓑ Sealing
 - Simple polymer gasket
- Ⓒ Polymer-supported NaSiCON electrolyte
 - Thin, conductive substrate
 - Mechanically robust
- Ⓓ Iron/salt cathode
 - Capacity controlled by depth
- Ⓔ Cell-housing
 - Low-cost and scalable

Technology Development Overview

Innovations and IP created throughout the process



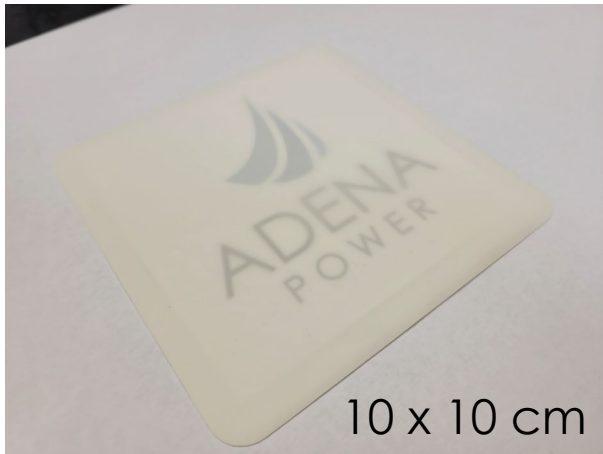
Processing know-how



Vertical
Integration



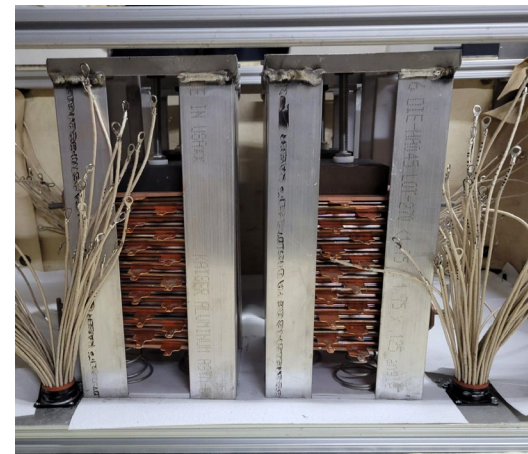
Defensible IP position



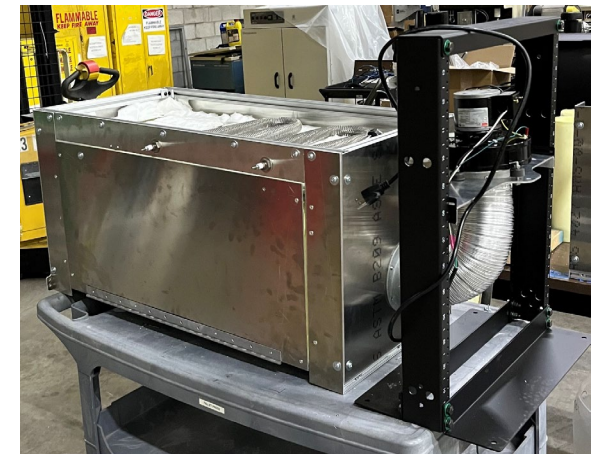
NaSICON membrane



8 Ah Cell



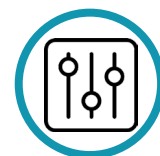
Cartridge



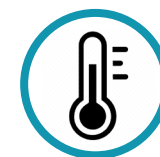
3.5 kWh Module

Module Validation Demonstration

Module validation at Ohio State University



Battery Management



Thermal Management



Performance

In progress – complete Dec. 23



Application Intent Field Demonstrations

Demonstrations with utility partners to support C&I buying decision



15 kWh system demonstration

incubateenergy labs

Product Evolution

Product Roadmap

2023



MVPRO module
1 kWh

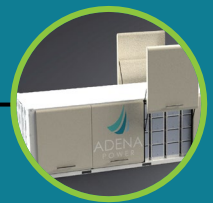


OSU Building
Block Validation

2024



Duke Demo
15 kWh System



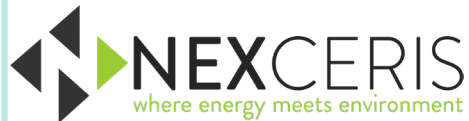
~ 75 kWh product-
intent demo

Product Launch

Manufacturing Roadmap

Industrialization
Partner

Under-utilized assets
Fast, CAPEX-lite scale-up



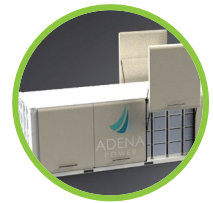
Current infrastructure
Cross-functional resources

2023



0.1 MWh/year

End 2024



5 MWh/year

50X

Achieve a Net Zero Future with Adena Power

