

Zinc Battery Technology II

Will Zinc Energize the Energy Storage Revolution?

What is the Market Potential for Zinc Battery Technology?



Richard Baxter
Mustang Prairie Energy



Richard Baxter - President Mustang Prairie Energy

President of Mustang Prairie Energy bridging the financial and technical sides of the storage industry for investors, lenders, developers, and manufacturers

Energy Storage Financing

- Energy Storage Financing: A Roadmap for Accelerating Market Growth, SAND2016-8109
- Energy Storage Financing: Performance Impacts on Project Financing, SAND2018-10110
- Energy Storage Financing: Advancing Contracting in Energy Storage, SAND2019-12793
- Energy Storage Financing: Project and Portfolio Valuation, SAND2020-xxxx

Energy Storage System Pricing

- Lazard Levelized Cost of Storage, LCOS1.0, 2.0, 3.0 (pricing survey & capital cost modeling)
- Energy Storage Pricing Survey: 2018 (SNL, unpublished)
- Energy Storage Pricing Survey: 2019, SAND2019-xxxx

Author

- PennWell - *Energy Storage: A Nontechnical Guide*

Board Member

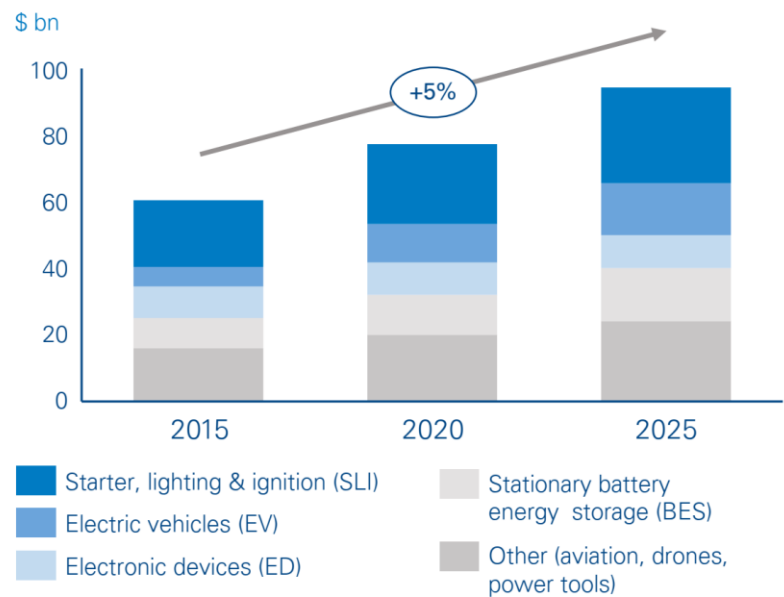
- Former: NovoCarbon Corporation (TSX-V: GLK) - Chairman
- Former: Energy Storage Association (ESA)
- Former: Charitable Foundation of the Energy Bar Association

Executive Director

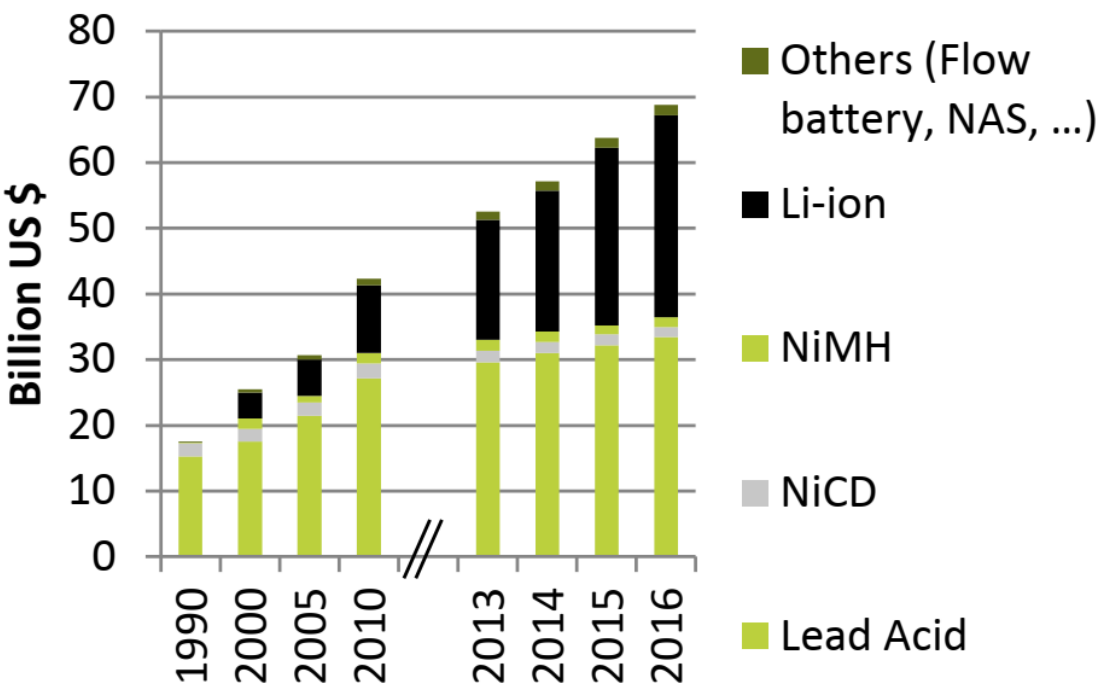
- Advancing Contracting in Energy Storage (ACES) Working Group
- ESA Best Practice Guide



Sector Market Growth



Chemistry Breakout



Source: Avicenne

Competing with Incumbents

Lead

- Raw Metal Input Price Stability
- Changes to Battery Pricing Structure
- Increasing Cost of Recycling

Future Issues

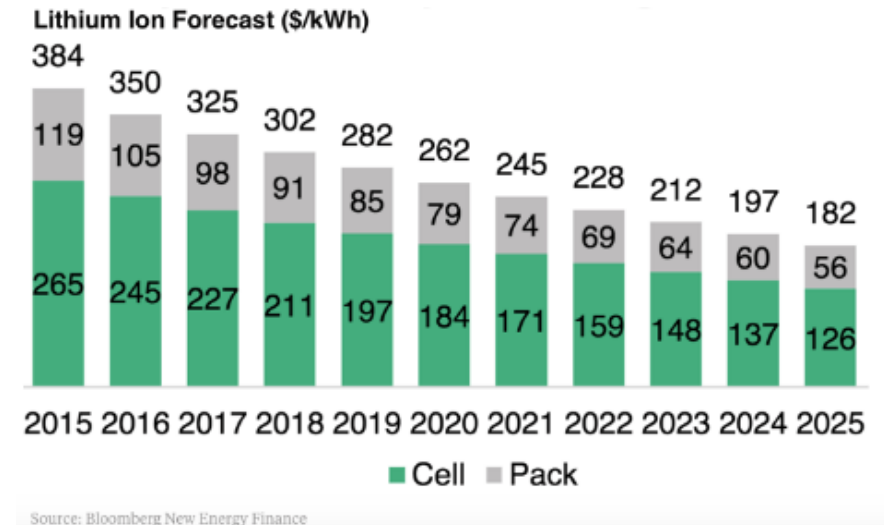
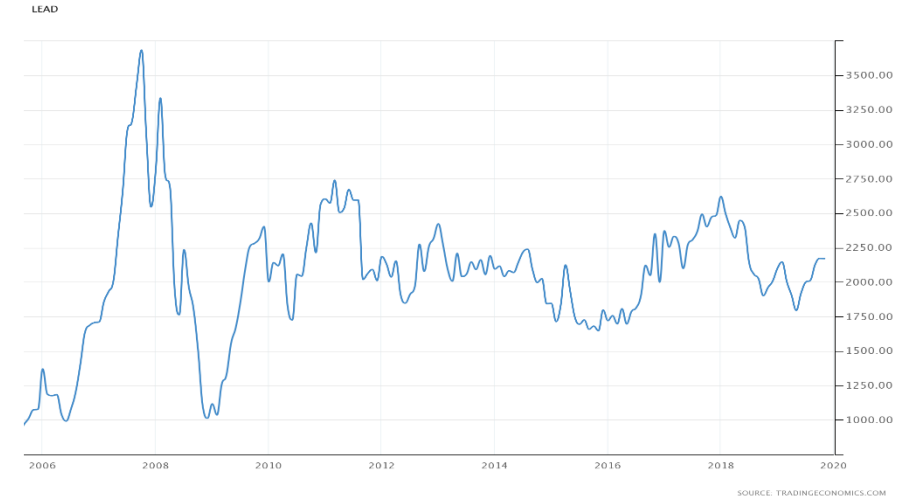
- Reliant on Replacement Market
- Capability Improvements: Carbon

Lithium

- Continued Price Decline
- Automotive Market Dominates (Energy, not Power)
- Purchasing Volume Dictates Price

Future Issues

- Safety: Liability / Insurance
- Availability



Advantages of Zinc

Cost

- Low Material Metal Price
- Ease of Use/Handling
- Longer Useful Lifespan in Battery Applications

Recycling

- 30% is Recycled
- 80% Reclamation Rate
- Waste Stream Improvements

Availability

- China Major Producer / Self Use
- Global Production Base & Availability

Safety

- Little Disposal / Recycling Issues
- No Similar Fire / Off-Gassing as with Competitors



	Mine production ¹⁰		Reserves ¹¹
	2017	2018 ^e	
United States	774	790	11,000
Australia	842	940	1264,000
Bolivia	473	520	4,800
Canada	344	340	3,000
China	4,400	4,300	44,000
India	833	800	10,000
Kazakhstan	330	390	13,000
Mexico	674	650	20,000
Peru	1,470	1,600	21,000
Sweden	251	220	1,400
Other countries	2,140	2,300	33,000
World total (rounded)	12,500	13,000	230,000

World Resources: Identified zinc resources of the world are about 1.9 billion tons.

Source: USGS

Approaching the Market: Sales Channel

Replacement Market

Existing Chemistry

- Dominates Existing Market
- Infrastructure Critical

Competing Chemistry

- Form-Fit Replacement
- Payback Period
- Price
- Capabilities
- Lifespan
- Ancillary Impacts

New System / Facility

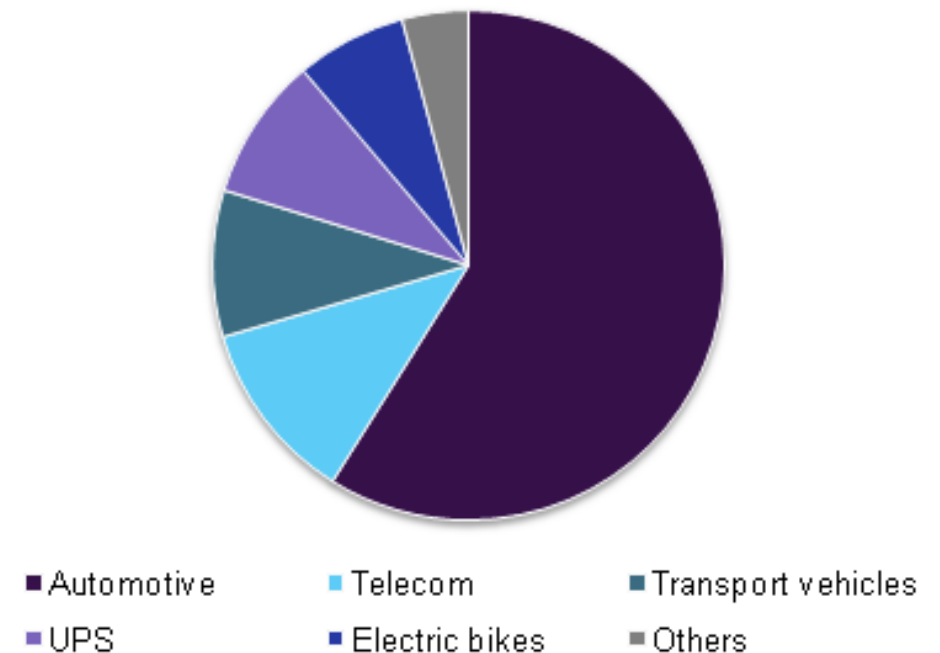
Existing Market

- Legacy Designs
- Support Infrastructure

Greenfield

- Regulatory
- Codes & Standards
- Unit Economics
- Process Economics
- Impact on Facility Design

**Global lead acid battery market
by application, 2015 (%)**



Source: Grand View Research

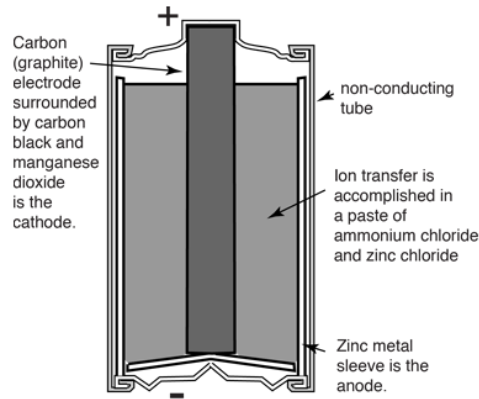
Existing Supply and Mfg. Base

Rethinking the Powertrain

Emerging Distributed Networks

Consumer: Provides Strong Industrial Manufacturing Base

Carbon Zinc

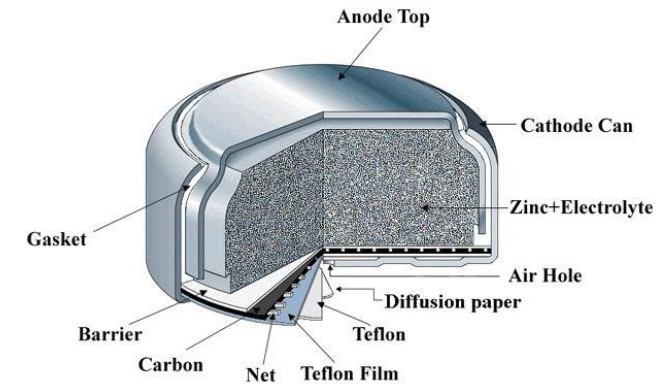


Source: Hyperphysics.phy-astr.gsu.edu

Sustained Use

- \$1.7 Bn Global Market / Stable
- Low Cost
- Acceptable Shelf Life
- Disposable

Zinc Air



Source: Corrosion-doctors.org

Continued Growth

- \$1.4 Bn [2017] - \$2.8 Bn [2025]
- Medical – Hearing aids
- Signage / Controls
- High Energy Density
- Stable – Environmental Conditions
- Lightweight

Vehicle: Trucking

Target Applications

- Primary: Anti-Idle
- Secondary: Hybrid Drivetrain
- Ancillary: Automotive Start-Stop (Micro-hybrid)

Market Size

- \$2.5 Bn [2018]

Growth Drivers

- Emissions / Fuel Savings
- Hybrid vs. Electric Trucking

Challenges

- APU Vendors / Truck OEM

Zn Battery

- Lifespan
- Energy Density (Weight)
- Wider Temperature Range/Lower Cooling Load



What does extended idling cost?

Based on: Medium-Duty Diesel Truck using approx. 0.4 – 0.6 gal./hr. ¹ @ \$2.75/gal.				
1 Truck – Daily Idling Time	1 Truck – Daily Fuel Cost	1 Truck – Annual ² Fuel Cost	10 Truck Fleet – Annual Fuel Cost	25 Truck Fleet – Annual Fuel Cost
30 minutes	\$0.68	\$179	\$1,790	\$4,475
1 hour	\$1.38	\$358	\$3,580	\$8,950
2 hours	\$2.75	\$715	\$7,150	\$17,875

Based on: Heavy-Duty Diesel Truck using approx. 0.9 gal./hr. ¹ @ \$2.75/gal.				
1 Truck – Daily Idling Time	1 Truck – Daily Fuel Cost	1 Truck – Annual ² Fuel Cost	10 Truck Fleet – Annual Fuel Cost	25 Truck Fleet – Annual Fuel Cost
30 minutes	\$1.24	\$322	\$3,220	\$8,050
1 hour	\$2.48	\$645	\$6,450	\$16,125
2 hours	\$4.96	\$1,290	\$12,900	\$32,250

NOTE: Costs do not include increased maintenance for engine wear caused by extended idling.

Source: IdlefreeVT.org

Vehicle: Industrial Truck / Lift Truck

Target Applications

- Lift Truck
- Industrial Truck/Tug
- Forklift
- Mining

Zn Battery

- System Cost
- Lifespan
- Environmental

Market Size

- \$4.0 Bn [2018]

Growth Drivers

- Forklift – 2/3 Electric
- Hybrid vs. Diesel
- Limited Warehouse Support Infrastructure

Challenges

- Lead: Charging Time
- Lead: Infrastructure Needs
- Lithium: Abuse



Vehicle: Marine

Target Applications

- Tug
- Ferry / Cruise
- Military (Navy)

Market Size

- Defense: \$2.4 Bn [2018]
- Marine: \$2.2 Bn [2018]
- Marine: \$4.5 Bn [2023]

Growth Drivers

- Emissions / Operating Limitations
- Fuel Savings
- Hybrid vs. Diesel

Challenges

- Lead: Handling
- Lithium: Environmental Conditions

Zn Battery

- Lower Initial Cost
- Lower Lifecycle Cost
- Higher Energy Density
- Environmental
- Safety

Silver Zinc

- High Energy Density
- Reliability
- Safety



Stationary: UPS

Target Market

- Data Center
- Commercial
- Utility

Market Size (Data Center)

- \$4.5 Bn [2018]
- \$6.5 Bn [2023]

Growth Drivers

- Cloud Computing
- Reliability & Resiliency
- Leveraging Existing UPS Architecture

Challenges

- Lead: Additional Applications
- Lithium: NFP 855
- Sales Channel Turnover

Zn Battery

Data Center

- Reliability
- Life Cycle Cost
- Energy Density
- Environmental / No Cooling
- Safety



Stationary: Telecommunication

Target Applications

- Central Exchange
- Cell Towers
- 5G

Zn Battery

- System Cost
- Lifespan
- Environmental

Market Size

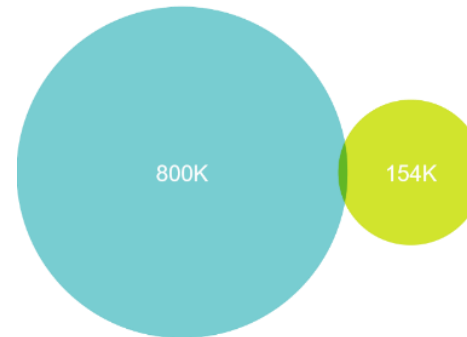
- \$4.5Bn [2018]
- 150,000 Cell Towers -> 800,000 5G Stations

Growth Drivers

- Wireless Devices
- Reliability

Challenges

- Reliability
- Support Needs
- Endurance Capability
- Environmental Conditions



● Towers Today
● Small Cells by 2026



Stationary: Grid

Target Applications

- Utility: Capacity (2 Hrs.)
- Renewable: Time Shift / Balancing (2 Hr. – 8 Hr.)
- Microgrid: Balancing (2 Hr. – 8 Hr.)
- BTM: Cost of Service (2 Hr. – 8 Hr.)

Market Size

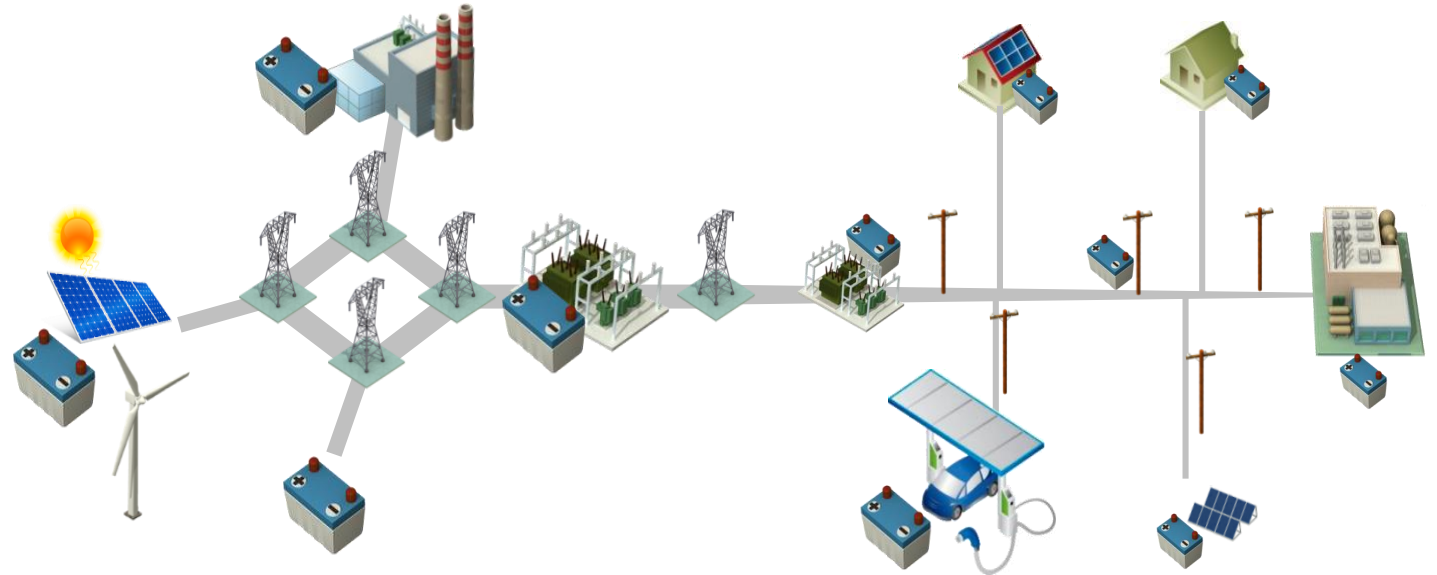
- \$3.2 Bn [2017]
- \$103 Bn [2030]

Growth Drivers

- Movement toward Distribution
- Reliability
- Grid-interactive

Challenges

- Lithium: Safety
- Lithium: Lifespan in Active Usage

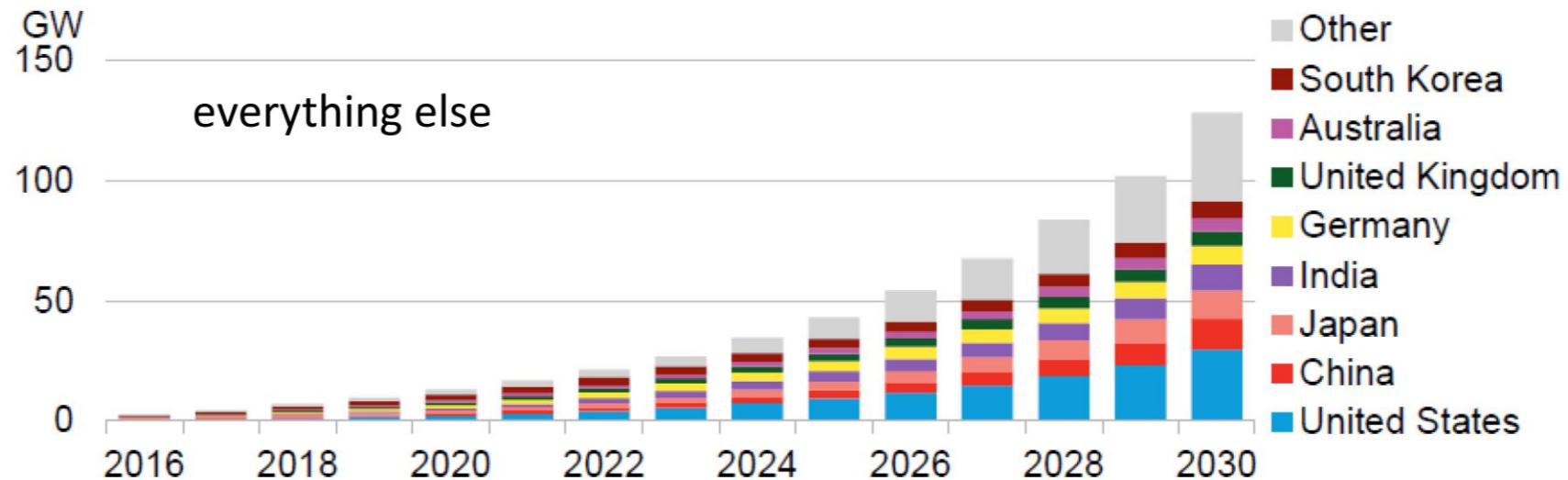


Stationary: Grid Market Growth

Global Grid Storage Market:

- 2017 – \$3.2 billion
- 2030 – \$103 billion
- 2030 – 125 gigawatts, 305 gigawatt-hours

Eight countries will lead the market, with 70 percent of capacity to be installed in the U.S., China, Japan, India, Germany, U.K., Australia and South Korea.



Source: Bloomberg New Energy Finance

Stationary: Grid: Renewable Energy

Target Applications

- Grid Connected Solar: Intermittency
- BTM Solar: Local Generation
- Microgrid: Balancing Load
- Remote Solar: Manage Load

Growth Drivers

- Issues with Legacy Thermal Generation
- Reliability / Resiliency
- Cost Effectiveness of Solar
- Going Off-Grid, not Off-Internet

Challenges

- Environmental Conditions
- Lifespan
- Energy Throughput



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Thank you



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