



Energy Systems

Manufacturability / Environmental Impact / Recycling

Zinc Versus Lead

“Changing the Way We Power the World™”

Begin with the End In Mind

Evaluation Without Scar Tissue

Zinc is the Ideal Chemistry to Meet Expected Energy Storage Growth:

- ✓ **Cost** – Chemistry and materials in construction are inexpensive and meet cost/benefit threshold of the targeted markets.
- ✓ **Safe** - Chemistry is safe and free from toxic materials
- ✓ **Energy Independence** - Chemistries are globally abundant
- ✓ **Scale** – Cells, manufacturing and chemistry are scalable.
- ✓ **Robust** - Chemistry and systems are flexible to provide wide variety of power and energy services to drive the greatest economic benefit



Comparison of Attributes

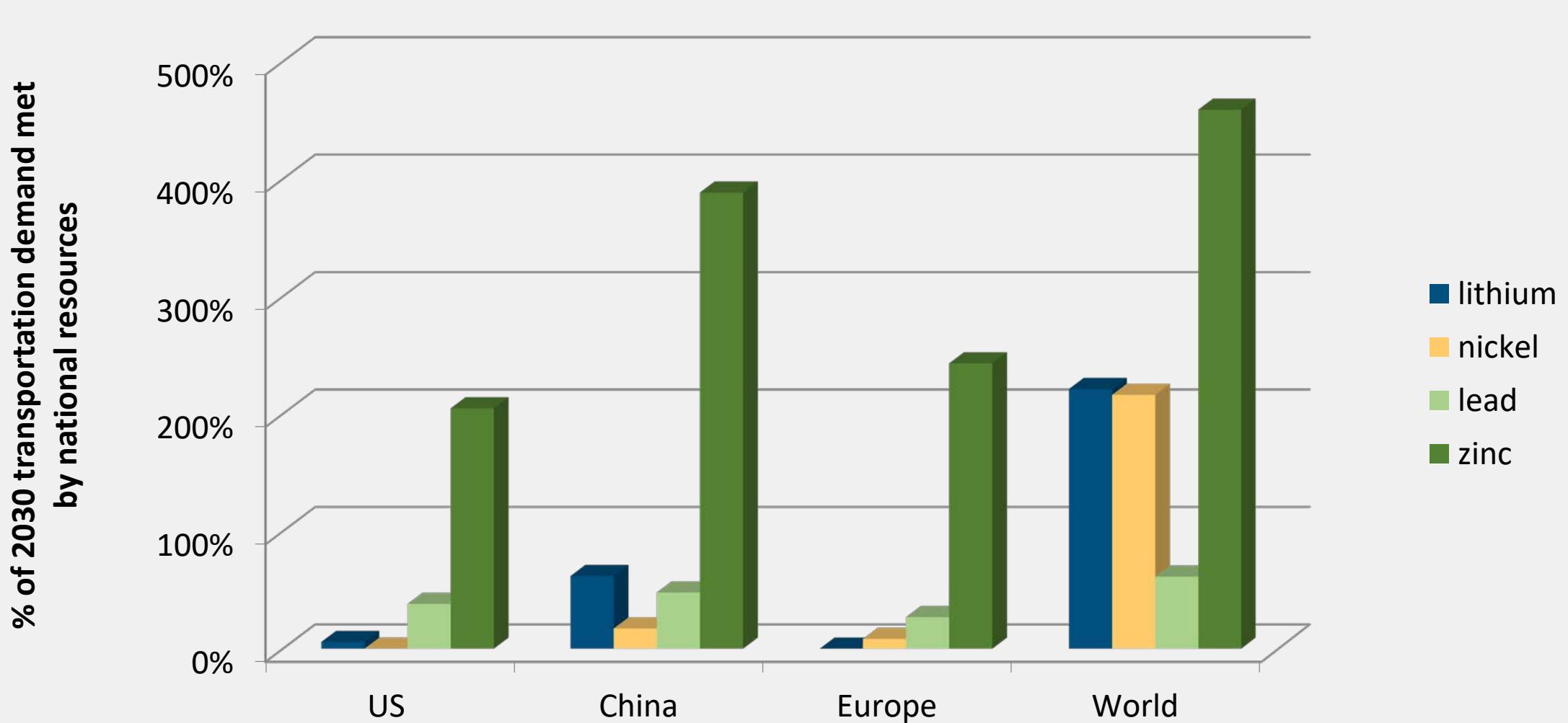
Diffusion Battery Chemistries

	Abundance	Globally Available	Enviro / Safe	Cost	Recycle / Impact	Energy Density
Zinc						
Lithium						
Lead						

strong weak

Why Zinc? Global Abundance

Reduces Geo-Political Conflict



Designed for Manufacturing

Evaluation Without Scar Tissue

- **ZAF NiZn is specifically designed to allow for scaled manufacturing**
 - Tape coated anode and cathode engineering design
 - Proprietary slurry formulation to maximize embedding of active material
- **NiZn leverages 90% of existing lead acid equipment**
 - Lead acid manufacturing equipment can be repurposed for NiZn production with minimal modification.
 - Manufacturing equipment is pre-engineered and readily available from either domestic or international vendors.
 - Seamlessly integrates NiZn production lines into our licensee's factories with equipment they know how to operate.
 - Licensee's maintain existing relationships for service and warranty
- **ZAF's partnership with Wirtz allows us to scale with key licensees**
 - Largest lead acid equipment supplier in the U.S. and 2nd worldwide
 - We were able to coat our foam electrode with full penetration at over 20 inches per second. This is a game changer for our manufacturing process and will bring cost down and production volume up substantially.



Common Lead Acid Equipment Available For NiZn

- **Plate Making/Pasting Lines**
 - Steel belt and fixed orifice pasters
 - Plate thickness measurement and control
 - Rotary plate cutters
 - Horizontal flash dry ovens
 - Plate stacking and robotic palletization
- **Paste Mixing Systems**
 - 550KG, 1100KG, 1300KG, 1500KG
 - Automatic batching and dispensing
 - Process control and data collection
 - Paste feeding
- **Battery Assembly**
 - Semi-automatic assembly lines
 - Fully-automatic assembly lines
 - High voltage polarity testing high pot
 - Weld testing
 - Air leak testing
 - Programmable data cod and serial numbering
- **Formation and Finishing**
 - Conveyors
 - Volumetric fillers
 - Electrolyte additive mix



Wirtz Validation

Anode and Cathode Pasting

All “Recycling” Isn’t Equal

Developing Countries Pose Problems



Man standing on a pile of used lead-acid batteries. Some experts believe that lead poisoning from the improper recycling of used lead-acid batteries is the #1 childhood environmental health threat globally.

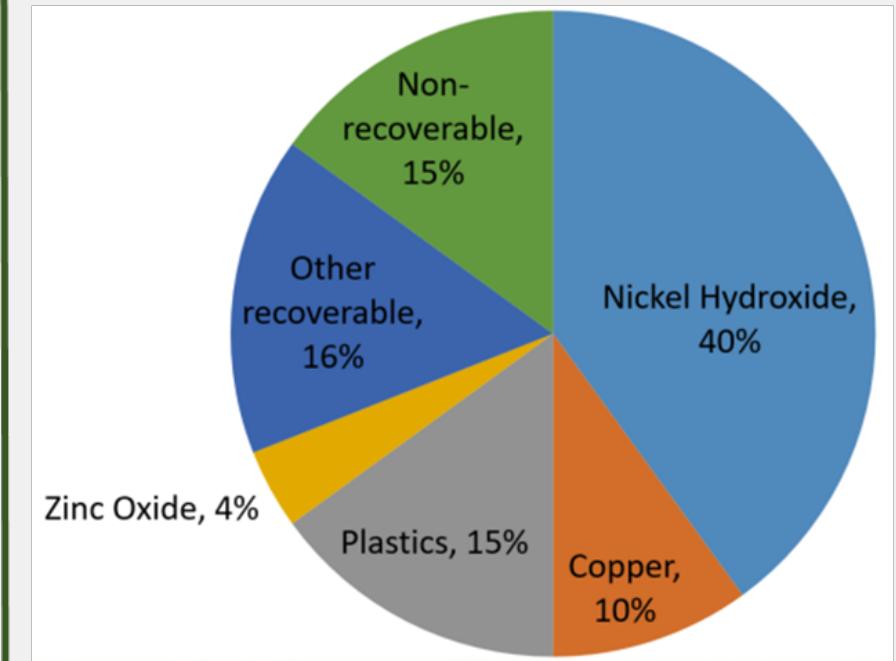
A man in Indonesia uses an axe to break up old batteries by hand in order to extract the valuable lead within. The improper recycling of used lead-acid batteries takes place in almost every low- and middle-income country. Toxic lead is spilled everywhere in the process.



- Battery recycling contributes to more than 150 sites in the Pure Earth database, putting almost 1 million people at risk related directly to lead, mercury or cadmium pollutants.
- Geographically, the largest numbers of polluted sites are in Southeast Asia, with Africa, Central and South America also contributing a substantial amount.

Lead-acid vs. Nickel-zinc

85% Material Recovery yields
40% Reduction in Battery Cost



Safety Matters

A table of toxicity



Li-Ion



Ni-Metal Hydride кон, Nickel



Lead Acid H₂SO₄, Lead



RoHS
Restricted
Substance



Ni-Cadmium кон, cadmium



ZAF NiZn Nickel, Zinc, KOH



Health	0
Fire	0
Reactivity	0
Personal Protection	A



ZAF Zinc-Air Zinc, KOH



Zinc/ Lead Comparison Summary

Summary

- ZAF has proven manufacturing scalability using existing lead acid equipment (anode)
 - Lead acid manufacturers are our PARTNERS, not competition
 - Maintain same equipment vendor relationships
 - Natural extension of product line for lead acid companies
- Zinc is environmentally friendly and safe in manufacturing, use and recycling
- Zinc combined attributes should drive further investment from industry

