

Beyond Battery Recycling: Sustainable, Engineered Battery Materials

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Support from Strategic Partners and Climate Investors: Over \$1.2 Billion Raised in 12 Months

THE WALL STREET JOURNAL

EXCLUSIVE FINANCE

Investors Flock to Battery Recyclers in Hunt for Climate Law Winners

The new investments come despite market turbulence for clean-energy startups



Recyclers like Ascend Elements shred old batteries and take in scrap metal, then turn the materials into useful battery components. PHOTO: JOSHUA DUDLEY GREER FOR THE WALL STREET JOURNAL

Feb 2024
\$162M
Series D2

Sep 2023
\$542M
Series D1

Sep 2023
\$480M
Grants

7% Existing Investors
37% U.S. Dept. Energy
56% New Investors



**U.S. DEPARTMENT
OF ENERGY**
**BATTERIES
AWARDEE™**



Sustainable pCAM and CAM for 750,000 EVs per Year

Building EV Battery Materials Infrastructure



Base 1: Georgia

Opened in 2022

- Processing Capability: >100 Tonnes of batteries a day
- Extracts Lithium Carbonate from Black Mass producing up to 3,000 Tonnes per year
- Low-volume production of pCAM in 2024



Apex 1: Kentucky

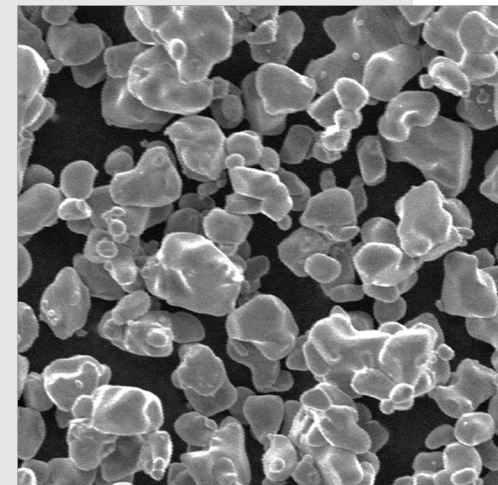
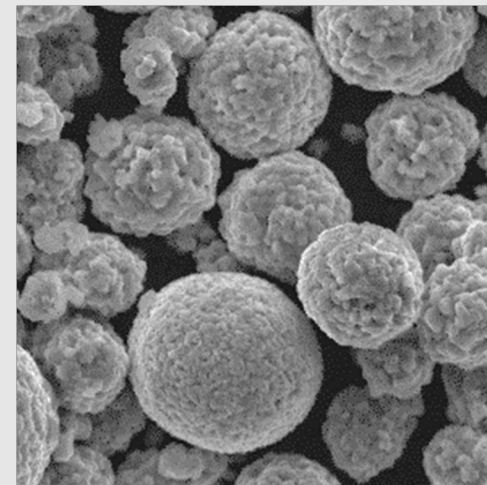
Coming in 2024

- North America's first commercial-scale pCAM production facility
- 140 Acres, 1 million square feet
- ~ \$1B investment
- Additional Lithium extraction capacity

2025 & Beyond: Expansion in North America and Europe

COMMERCIALIZATION OF OUR Hydro-to-Cathode® Process

“The most **efficient** and **economical** way to return used Li-ion battery materials to the supply chain.”



Shredding



Leaching



Impurity Extraction
and Direct Precursor
Synthesis

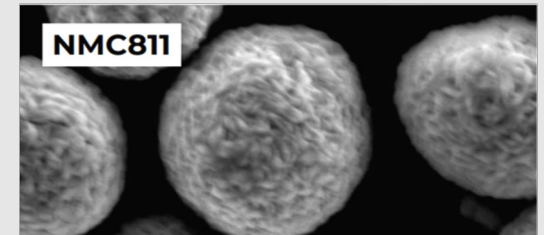


Cathode
Production



Battery
Manufacturing

Core IP

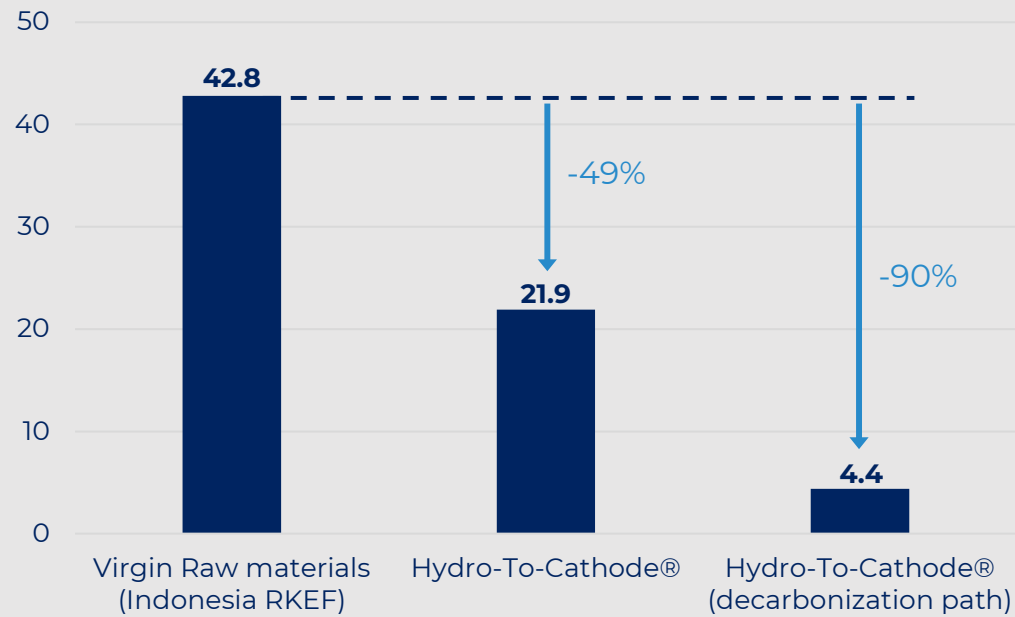


Lower Carbon Emissions

NMC 622 CAM Life Cycle Assessment Results

CARBON FOOTPRINT

(kg CO₂e/kg NMC 622 CAM)



DECARBONIZATION PATH:

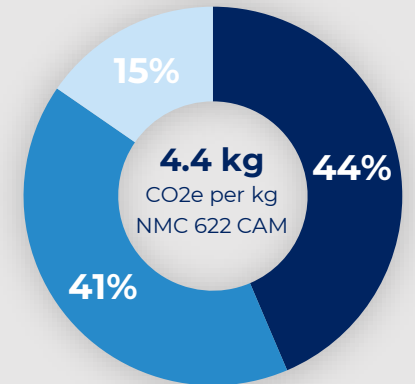
Carbon footprint of producing **1kg of NMC 622 CAM** using Ascend Elements Hydro-to-Cathode® (HtC) Technology:

UP TO 90% REDUCTION

in CO₂ emissions compared to virgin raw material production

38,400 KG CO₂e AVOIDED

for every one ton of NMC 622 CAM produced by Ascend Elements

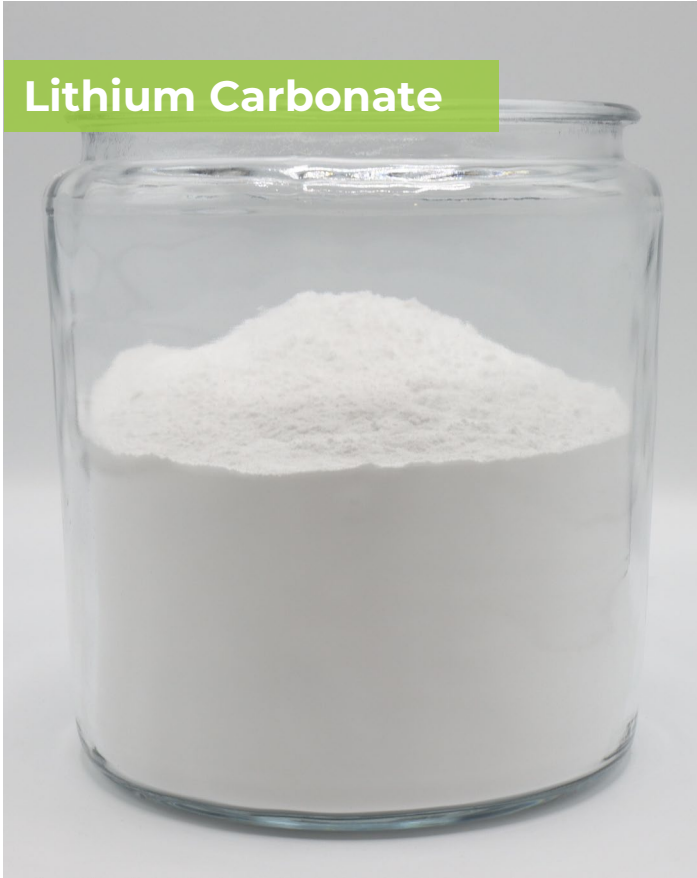


- Processing
- Raw Materials
- Transport

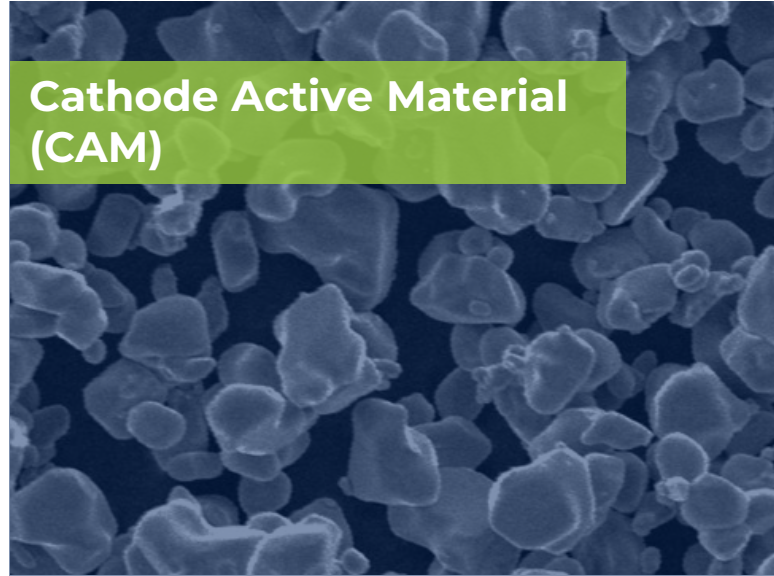
EXPANSIVE PATENT PORTFOLIO

Cutting Edge Battery Materials

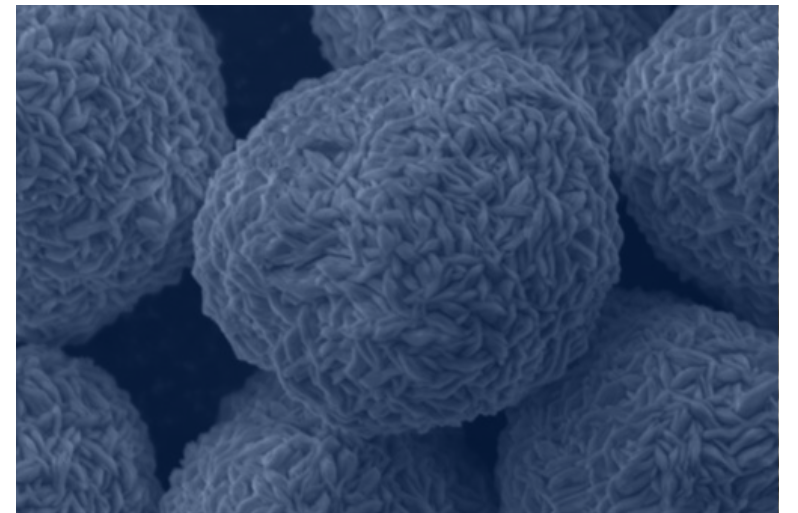
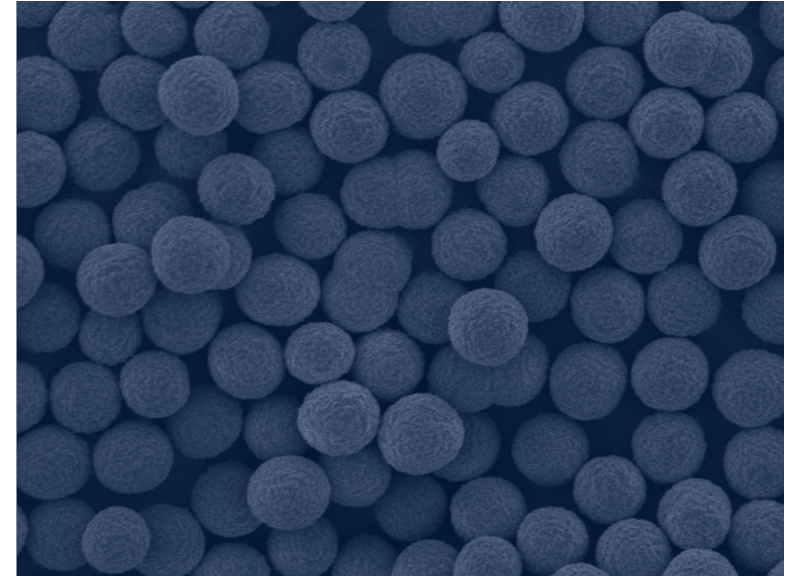
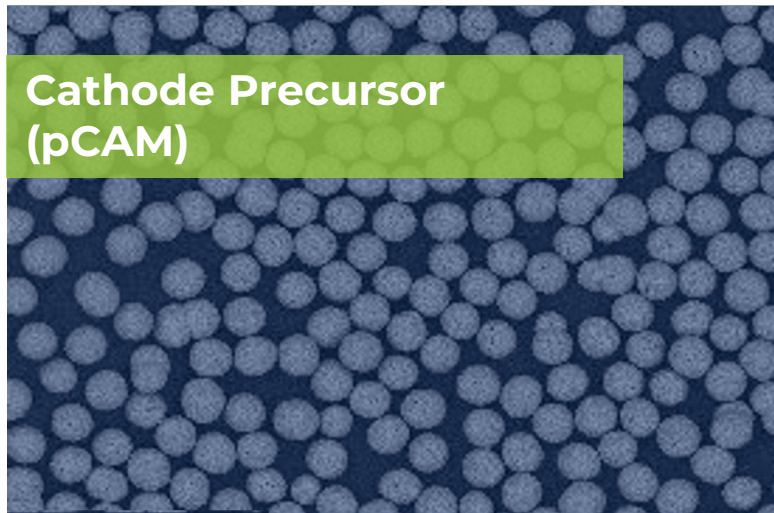
Lithium Carbonate



Cathode Active Material (CAM)



Cathode Precursor (pCAM)



PATENTS GRANTED OR
PENDING WORLDWIDE

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ASCEND
ELEMENTS