



NAATBATT 2023

FEBRUARY 22, 2023

WHY DO WE CARE?

RISK MUST BE MANAGED



Safety Risk



Regulatory Risk



Financial Risk

WHERE DO WE START?

MATERIAL CLASSIFICATION



What is it?



What happened?



IMAGE: CONOR ROSLING/CAWLEYS GROUP

What now?

TESLA

TESLA.COM

WHAT DO WE HAVE?

MATERIAL DETERMINATION



IMAGE: NEEDSDECAF/TESLAMOTORSCLUB

Damaged



IMAGE: YARO_S/REDDIT

Critically Damaged

WHAT CAN WE DO ABOUT IT?

PRE-TRANSPORTATION ACTIVITIES



Discharge



Dismantle



Shipping Checklist

OPEN CIRCUIT VOLTAGE

VOLTAGE (V)

4.5

4.0

3.5

3.0

2.5

2.0

1.5

1.0

0.5

0

KINETIC ENERGY

POTENTIAL ENERGY

0

20

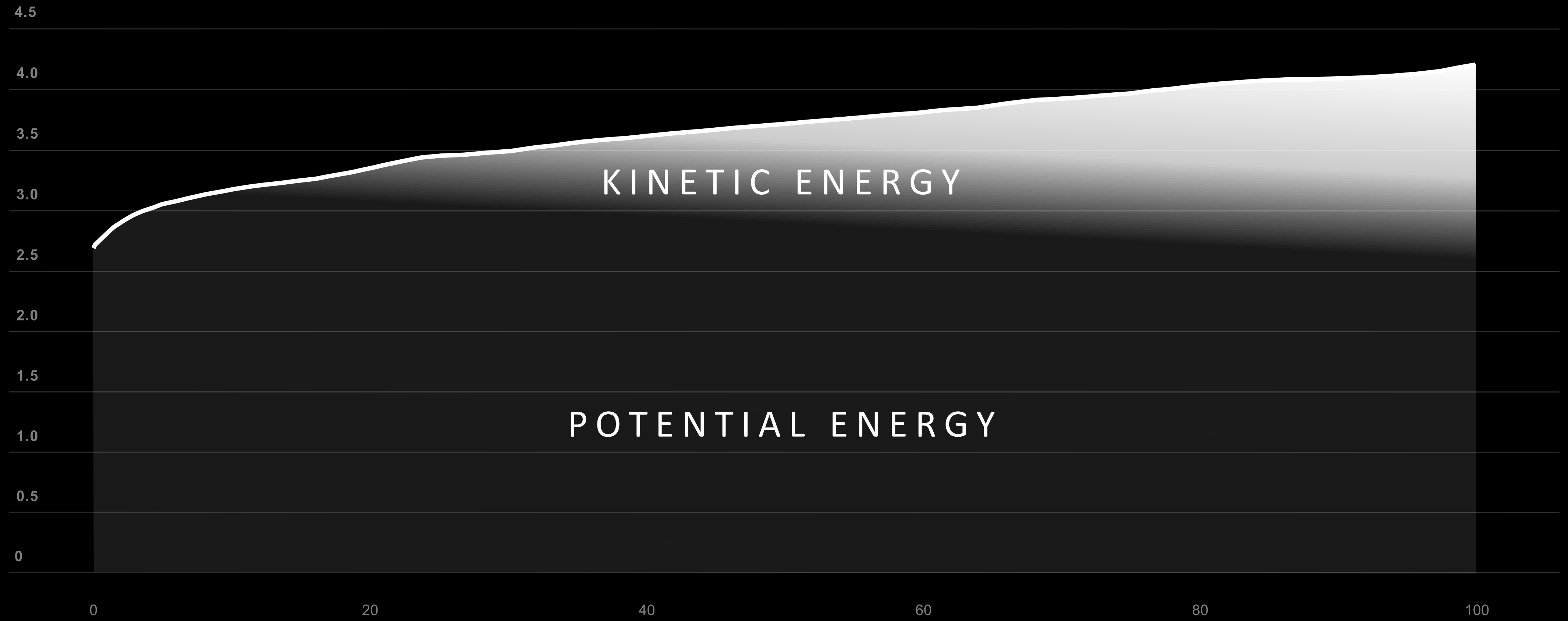
40

60

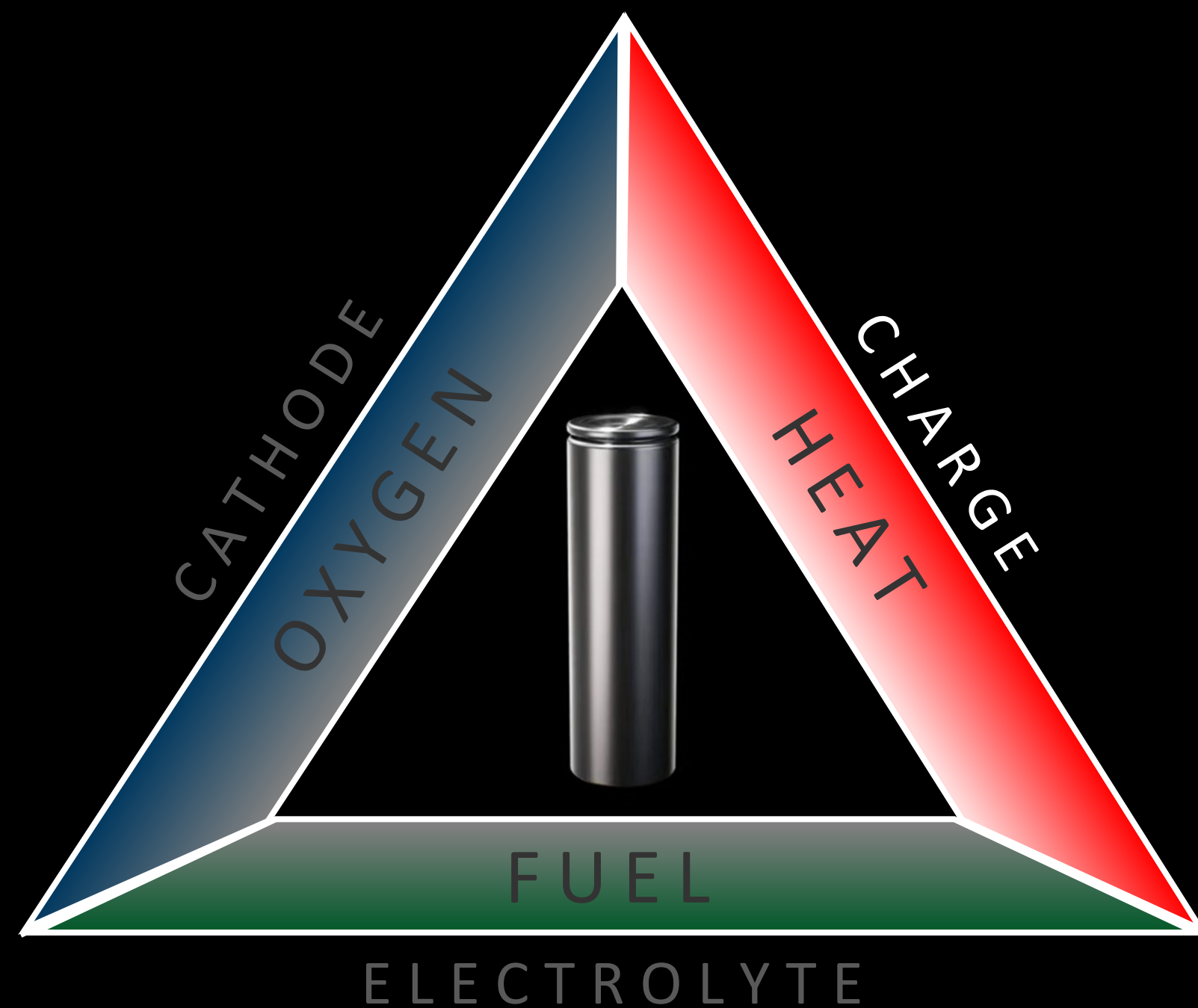
80

100

SOC (%)



SOC LIMITS BY CONDITION



UNDERPERFORMING
+ GOOD ISOLATION

50%

DAMAGED
+ LOW ISOLATION

30%

NO DAMAGE
+ AIRBAGS DEPLOYED

20%

DAMAGED
+ AIRBAGS DEPLOYED

10%

END OF LIFE /
RECYCLING

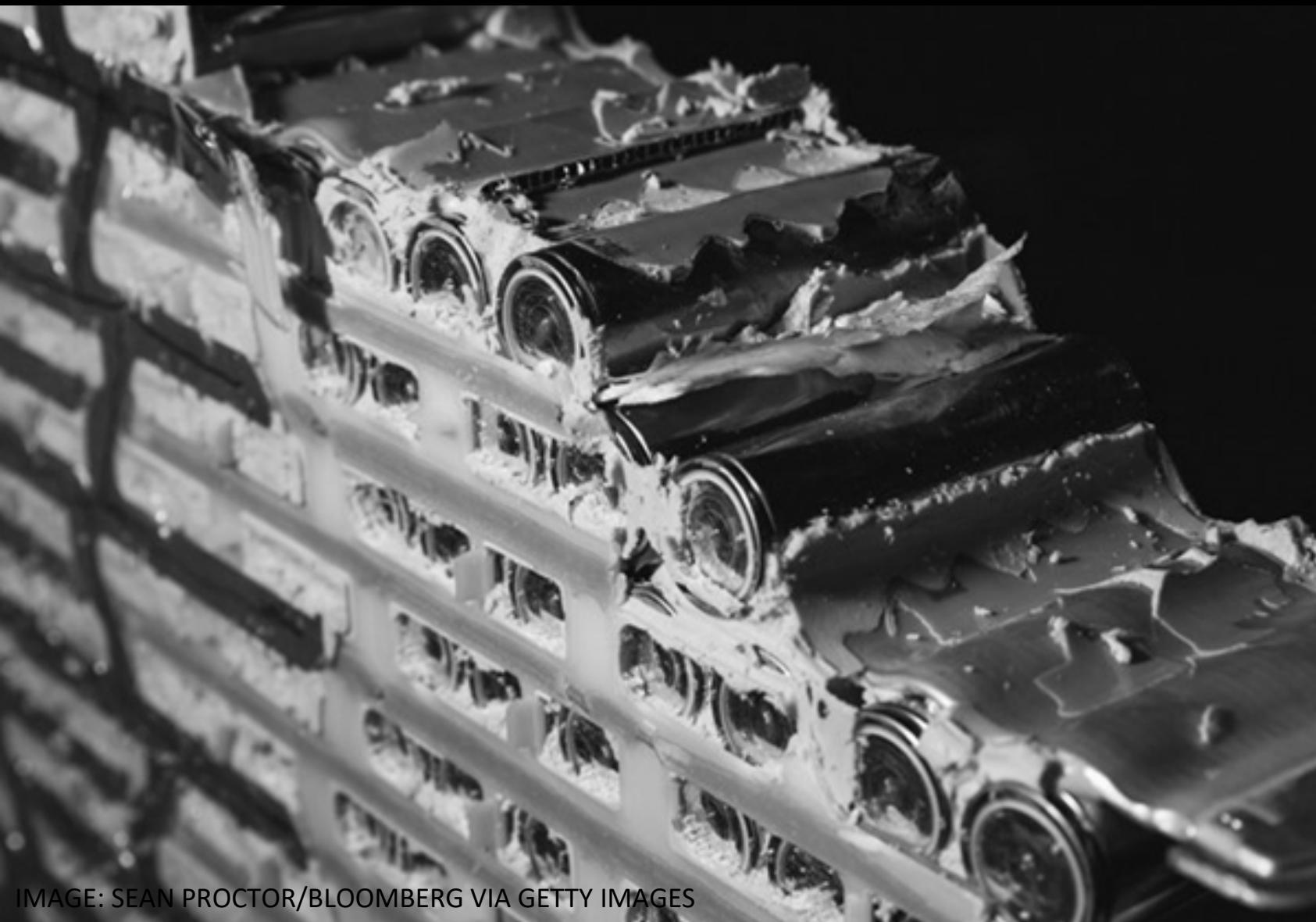
0%

“IT WAS OBSERVED THAT NONE OF THE CELLS HAVING 0% SOC EJECTED THEIR CONTENTS AT FAILURE DURING THERMAL RUNAWAY. BY COMPARISON, HALF OF THE CELLS AT 20% SOC, MOST OF THE CELLS AT 50% SOC, AND ALL OF THE CELLS AT 100% SOC EJECTED THEIR CONTENTS”

DOT/FAA/TC-15/40

CONSIDERATIONS

WHEN IS A BATTERY NO LONGER A BATTERY?



Resistive Discharge



Electrolysis / Brine Discharge



Fire Damage



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CIRCULAR SOLUTIONS