

Amphenol Sensors

Delivering Value-Add  Sensors

Amphenol Sensor Technology Group



THERMOMETRICS

TELAIRE

NOVA
SENSORS

PROTIMETER

KAYE

SGX
SENSORTech

Wilcoxon
SENSING TECHNOLOGIES

Piezo
Technologies

PIHER sensing
systems

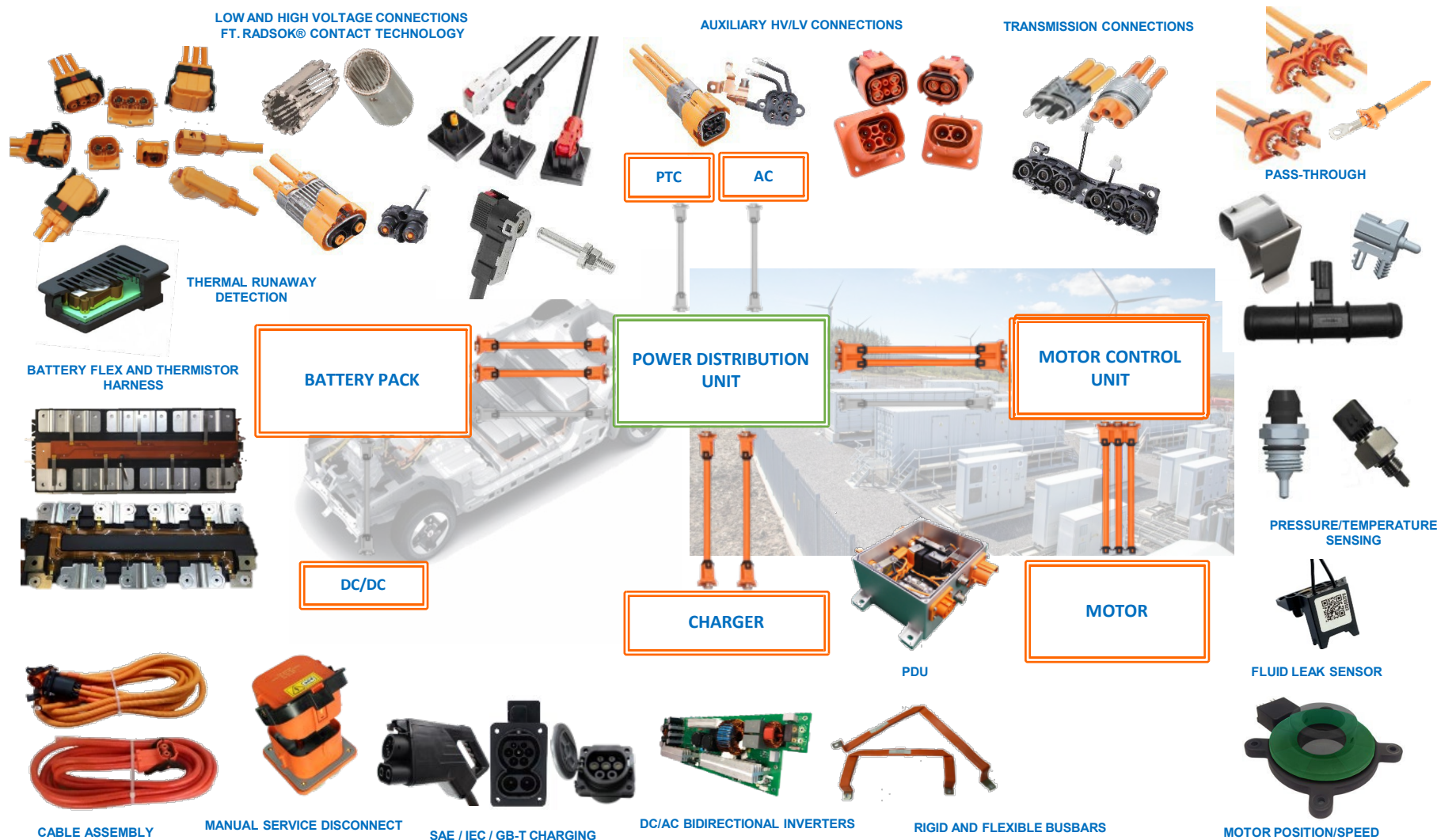


i2s
an amphenol company

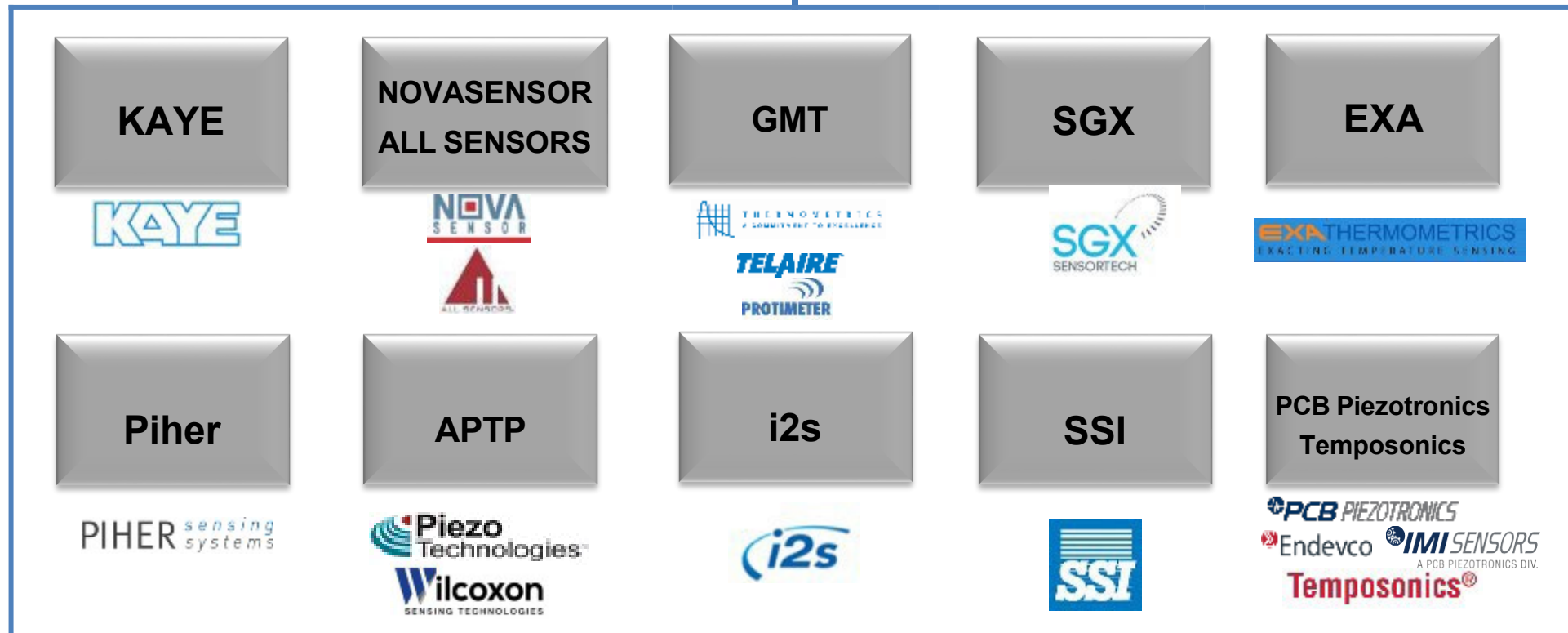


EXATHERMOMETRICS
EXACTING TEMPERATURE SENSING

Supporting Mobile and Stationary Sensing & Electrification Solutions



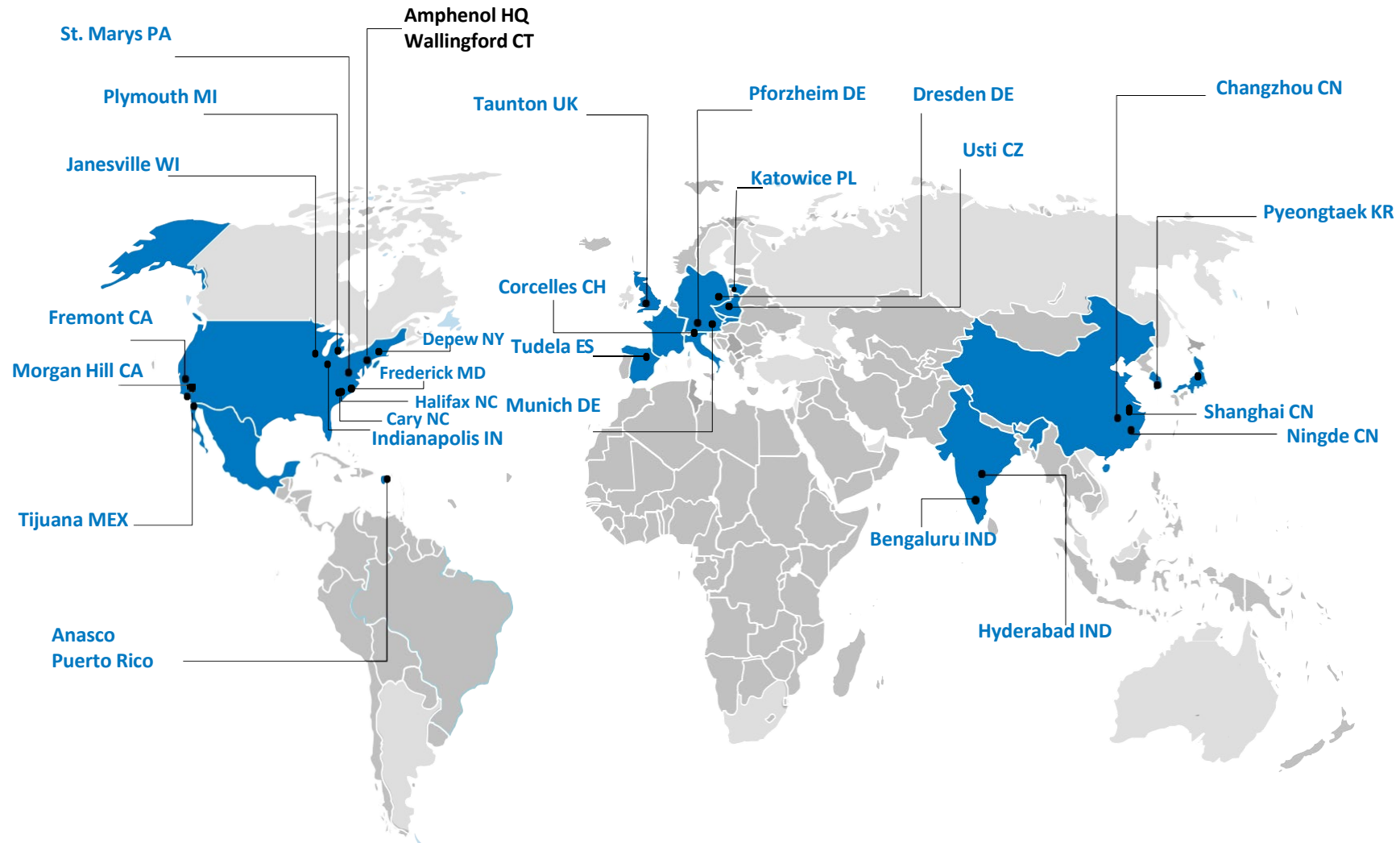
ASTG



20 Brands

33 sites in 12 countries

Over 6,100 Employees



20 Brands

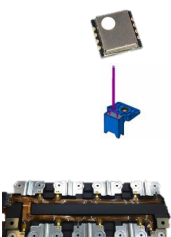
33 sites in 12 countries

Sensing:

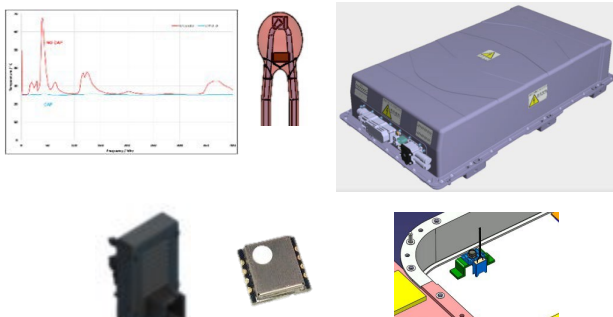
- Temperature
- Pressure
- Fluid Level
- Concentration
- Speed
- Rotary/Linear Position
- Accoustic /ultrasonics
- Vibration / Acceleration
- Force
- Air Quality
- Gas concentration
- Particulates / Dust
- Moisture / Humidity
- Process Controls
- Validation Instruments



Battery:



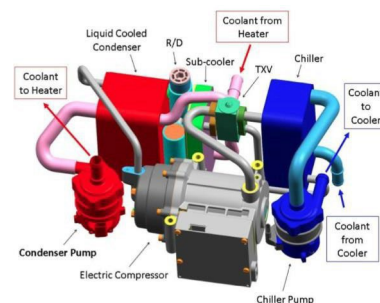
- Busbar Temperature
- Cell Temperature
- Cold plate temperature
- Connector temperature
- Water intrusion/coolant breach
- Early Thermal Runaway Detection (REDTR)
- Cell connection systems
- HV cx temp



HP/HX:



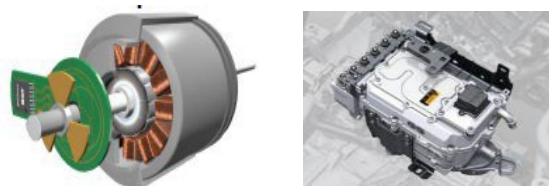
- Coolant Temperature
- Refrigerant Temperature
- Coolant Pressure
- Refrigerant Pressure/Temperature
- Evaporator Temperature
- Position sensors
- Coolant level / Quality/Dielectric Sensors



Motor / Inverter:



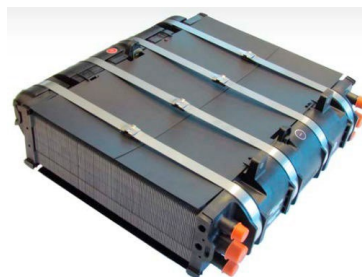
- Motor coil temperature
- Motor position/speed
- Inverter temperature



Fuel Cell:



- Hydrogen Pressure
- Hydrogen Temperature
- FC Stack Temperature
- Hydrogen leak
- Cathode hydrogen
- Intake Relative humidity / Temperature / Pressure



THERMAL RUNAWAY DETECTION

Temperature Sensors

- Measure and monitor battery temperature to detect Thermal Runaway conditions.
- Capable of single or multiple cell detection



Pressure Sensors

- Detect pressure change inside the battery cell that indicates Thermal Runaway conditions.
- Surface mountable
- Simple 3-command I2C interface
- Very low current consumption: <35µA



Gas Detection Sensors

- Detect the out-gassing of Carbon Dioxide (CO₂) to indicate pre-combustion conditions.
- Single and dual channel configurations
- Self-calibration with patented ABC Logic™ Software



Gas Detection Sensors

- Detect the presence of combustible gases that indicate Thermal Runaway conditions.
- Sensitive to multiple gases: H₂ / CH₄ / CO₂
- Fast response time: <10 seconds
- IP6K7 rating



BATTERY PACK

Temperature Sensors

- Measure and monitor surface temperature of the many batteries within the battery cell, which is critical to preserving the chemistry of the battery.
- Single point temperature sensors
- Rigid and flexible types
- Custom sensor packaging



CELL CONNECTION SYSTEM (CCS)

Temperature Sensors

- Provide temperature and voltage sensing to monitor the state of charge of the battery cells.
- High current circuit for battery cell connectivity
- Available styles: Wire Harness and Flexible Printed Circuit (FPC)



HIGH VOLTAGE CHARGER CONNECTOR

Temperature Sensors

- Detect over-temperature conditions during charging.
- Installed within the connector



BATTERY COOLANT

Temperature Sensors

- Measure and monitor fluid temperature of inlet/outlet battery coolant to provide indication of battery cell temperature.
- No leak path - Sensor cavity and tube are one piece
- USCAR sealed connection system
- Many part geometries: Inline tube, flying lead and integral sensor



Pressure Sensors

- Measure the pressure in the cooling system to control pump capacity.
- Internal metal sealing for high media compatibility and no leakage
- Customized calibration for high accuracy



Combined Pressure & Temperature Sensors

- Measure pressure in the cooling system, while, at the same time, measure temperature of the coolant for optimum thermal management.
- Available versions: R1234yf (up to 35bar) and R744 (up to 200bar)
- Tested LIN 2.1 conformity
- Automatic address assignment within LIN network (Slave Node Position Detection)



Ultrasonic Level & Temperature Sensors

- Continuously monitor fluid level for early detection of coolant leakage.
- Level accuracy: ±2mm
- Temperature accuracy: ±2.5°C
- Output protocol offerings: Analog, PWM, SENT, CAN, LIN
- Input voltage options: 5V / 12V / 48V



MOTOR COIL

Temperature Sensors

- Measure and monitor temperature of the motor coil to provide feedback on the operating conditions of the electric motor.
- Field-proven design
- Variety of lead lengths, terminal and connector options



POWER INVERTER / E-MOTOR

Temperature Sensors

- Measure and monitor operating temperature of the power inverter to provide feedback on unsafe conditions.
- Fast response time
- Pigtail connector



Inductive Position Sensors

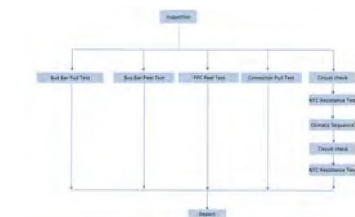
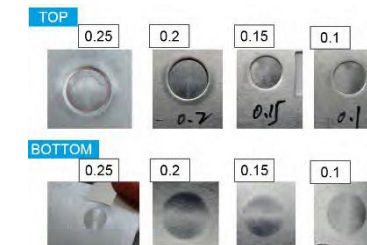
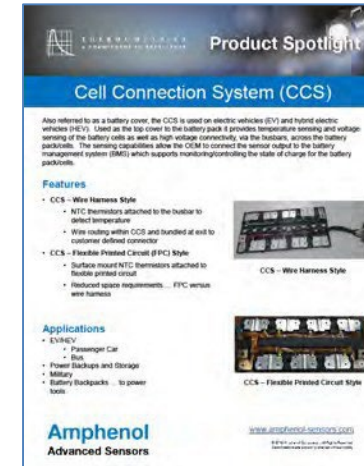
- Provide data on the angular position of the rotating motor shaft to optimize control of the motor inverter.
- Inductive eddy-current with weight and size reduction
- Stable output over extended temperature range (-40°C/+160°C) and radial/axial misalignment
- Robust against magnetic flux and external strayfields



Cell Connection Systems (CCS)

Amphenol Sensors

- Global supplier of CCS/bus hardware
- Producing @ Millions units/year
- Engineering design and manufacturing capabilities
 - *Wired and Flex low voltage harnesses*
 - *Sensors with EMC protection*
 - *Stamping studies to optimize laser welding features*
 - *Plating when required*
 - *Heat-stake and adhesive-mounted flex circuits*
 - *Designing sensor traces with <100mOhm resistance*
 - *Single and multilayer flex*
 - *Typical busbars Al 1100*
 - *0.5mm pitch flex connectors for low voltage*



Developments in Robust Early Detection of Thermal Runaway

Issue:

Lithium Ion Battery Thermal Runaway incidents have resulted in death, property damage and concerns over technology acceptance in automotive applications.

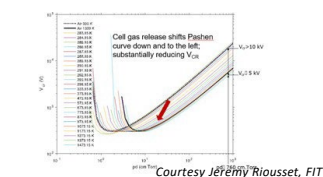
Although rare, thermal runaway in lithium batteries are pernicious in transportation applications.

- Battery cell venting releases hazardous and flammable gases and electrolyte:
- Cells can achieve temperatures of >600C, transferring heat to adjacent cells
- Electrolyte can cause external fires on other cells
- Gas release increases potential for HV discharge
- Once external oxygen is consumed, flammable gases can reignite with reintroduction of O2
- Stranded energy /damaged cells can cause reignition events
- Battery packs in EV's and ESS applications can be difficult to access
- It is often difficult to remotely assess the state of a battery cell
- Difficult to determine "End of Event"
- While fire retardants and thermal isolation improve the situation, they do not prevent cascading TR events

An Electric Bus Caught Fire And Set Those Nearby Ablaze



GM's recall of Bolt EV over fires sidelines production at Michigan plant, until Nov. 1



Hyundai to recall 77,000 Kona electric cars over risk of battery fire, fights LG Chem over cause



Redefining the Problem:

Once a cell vents, there is an imminent hazard to the pack enclosure including flammable gases above the explosive limit as well as the release of hazardous gas, including hydrogen fluoride in concentrations that are extremely hazardous; therefore, detection of initial cell vent is critical

CHINA EV Safety & EV Battery Safety Regulation: GB 18384 2020, GB 38031 2020, GB 38032 require detection of single cell TR, notify driver, and provide at least 5 minutes safe egress for occupants

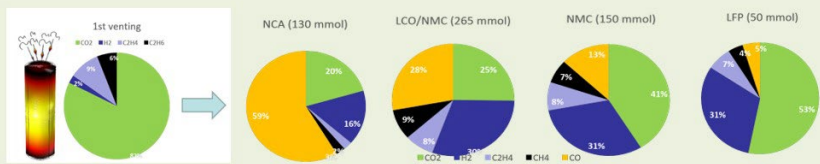
Detection of initial cell vent gases:

- Majority of total gas released during thermal runaway is CO2, H2
- Hydrogen release >100x background concentration
- CO2 release >100x background concentration
- Gas signal consistent across electrochemistry and cell type in typical pack air space

No.	Cell	SOC (%)	P ₀ (°C)	P ₁ (°C)	Δm (g)	Δm _{max} (mmol)	Priority						Secondary					
							H ₂ (%)	CO ₂ (%)	CO (%)	CH ₄ (%)	C ₂ H ₄ (%)	C ₃ H ₆ (%)	H ₂ (%)	CO ₂ (%)	CO (%)	CH ₄ (%)	C ₂ H ₄ (%)	C ₃ H ₆ (%)
1	NCA	0	—	302	—	65	1.7	94.7	1.3	1.3	0.3	—	1.7	94.7	1.3	1.3	0.3	—
2	NCA	0	160	330	4.4	52	1.5	94.7	1.3	1.3	0.3	—	1.5	94.7	1.3	1.3	0.3	—
3	NCA	0	160	330	4.5	52	1.2	94.7	1.3	1.3	0.3	—	1.2	94.7	1.3	1.3	0.3	—
4	NCA	0	161	334	4.4	39	0.9	96.2	1.3	1.3	0.3	—	0.9	96.2	1.3	1.3	0.3	—
5	NCA	0	159	340	4.4	39	0.9	96.2	1.3	1.3	0.3	—	0.9	96.2	1.3	1.3	0.3	—
6	NCA	25	130	730	5.9	67	15.5	62.7	3.3	8.7	1.3	—	15.5	62.7	3.3	8.7	1.3	—
7	NCA	50	140	970	8.5	107	15.5	31.8	20.9	1.3	0.3	—	15.5	31.8	20.9	1.3	0.3	—
8	NCA	75	140	950	—	117	15.2	20.9	41.3	1.3	0.3	—	15.2	20.9	41.3	1.3	0.3	—
9	NCA	100	144	906	—	273	15.2	19.7	45.9	1.3	0.3	—	15.2	19.7	45.9	1.3	0.3	—
10	NCA	100	138	896	20.5	214	20.1	17.5	44	9.0	1.7	0.9	20.1	17.5	44	9.0	1.7	0.9
11	NCA	100	136	931	20.9	244	18.5	22.7	41.3	1.3	0.3	—	18.5	22.7	41.3	1.3	0.3	—
12	NCA	112	144	—	19.2	232	25.1	18.8	40.3	5.0	1.1	—	25.1	18.8	40.3	5.0	1.1	—
13	NCA	120	80	920	—	281	15.5	20.8	45.7	1.3	0.3	—	15.5	20.8	45.7	1.3	0.3	—
14	NCA	127	80	940	—	187	15.6	18.2	46.0	1.3	0.3	—	15.6	18.2	46.0	1.3	0.3	—
15	NCA	132	80	941	17	262	15.5	18.9	45.3	4.7	1.4	—	15.5	18.9	45.3	4.7	1.4	—
16	NCA	143	65	1070	20.3	303	16.2	22	41.4	1.3	0.3	—	16.2	22	41.4	1.3	0.3	—
17	LFP	0	—	258	6.3	35	2.7	93.3	0.7	0.7	0.7	—	2.7	93.3	0.7	0.7	0.7	—
18	LFP	25	195	228	6.1	31	7.1	80.7	7.3	1.2	1.1	0.2	7.1	80.7	7.3	1.2	1.1	0.2
19	LFP	50	130	283	6.3	32	10.8	66.2	4.3	1.6	0.6	—	10.8	66.2	4.3	1.6	0.6	—
20	LFP	75	149	262	6.3	41	13.6	62.6	6.8	1.9	0.3	—	13.6	62.6	6.8	1.9	0.3	—
21	LFP	100	140	440	7.1	32	19.4	48.3	9.8	1.4	0.2	0.5	19.4	48.3	9.8	1.4	0.2	0.5
22	LFP	115	135	390	6.2	61	14	52.3	6.5	1.9	0.2	—	14	52.3	6.5	1.9	0.2	—
23	LFP	130	80	480	—	58	16	55.8	—	—	—	—	16	55.8	—	—	—	—

RSC Advances (2015) 5, 57172; Thermal runaway of commercial 18650 Li-ion batteries with LFP and NCA cathodes - impact of state of charge and overcharge.

Total gas released during thermal runaway for 100% SOC cells



Data adapted from: RSC Advances 7.39 (2017): 24425-24429. RSC Advances 4.7 (2014): 3633-3642.

Detection needs:

- Sensors must last life of pack (up to 20 years) without replacement or recalibration
- Must be able to reliably detect cell venting in seconds; 0 missed / 0 false positive events
- Continuous monitoring with minimum power consumption

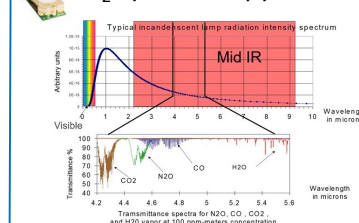
Sensor Solution based on physics:

Chemical sensors utilizing catalysts do not meet system requirements for robustness & reliability, eliminating CMOS, electrochemical, & pellistor technologies

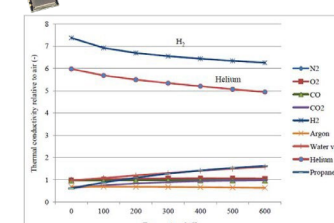
Carbon dioxide absorbs 4.3micron wavelength in the mid IR range, making it a candidate for infrared spectroscopy, which is highly selective for CO2 and does not suffer drift/contamination.

The thermal conductivity of hydrogen is approximately 7xall other atmospheric gases, except helium, which is not present in this application

CO₂ Spectroscopy

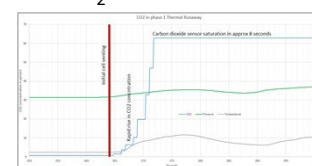


H₂ thermal conductivity

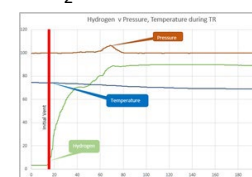


System Performance:

CO₂ detection



H₂ detection



- Detection of both gases in seconds
- Can detect with damaged pack
- Can operate independently of BMS for continuous monitoring / CAN comms
- Can monitor cascading events



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xEV/Battery Business Development Manager

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Amphenol

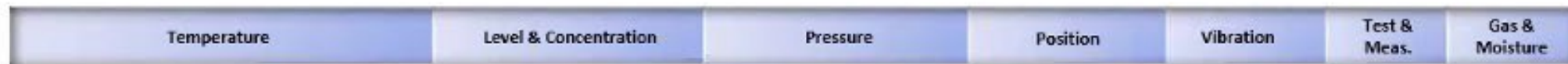
www.amphenol.com

Supplemental Information

A global, diverse, and industry leading sensor business



Sensor Types



Sensor Technology











2022 Sales Kick-Off Meeting

- Amphenol **THERMOMETRICS** specializes in **thermistor** and **infrared temperature sensors**
- Products designed for automotive, industrial and healthcare applications
- THERMOMETRICS designs **multi-sensor solutions** including temperature, humidity and pressure using sensor elements from sister companies within Amphenol



Sensor Modality: Temperature
 Headquarters: St. Marys, PA
 Manufacturing: United States
 Mexico
 United Kingdom
 China
 South Korea

PRODUCT HIGHLIGHTS

Thermistor Temperature Sensors	Interfaced Multi -Sensors	Customized Assemblies
<ul style="list-style-type: none"> • NTC thermistors; general temperature measurement from -196°C to 300°C • PTC thermistors; used for self reset-capable fuses and heater applications • Accuracies to 0.05°C 	<ul style="list-style-type: none"> • Non-contacting temperature measurement 	<ul style="list-style-type: none"> • Custom package solutions for harsh environments and extended temperature ranges
 <p>NTC Thermistors</p>  <p>PTC Thermistors</p>	 <p>Soot sensor for Diesel Particulate Filter (DPF)</p>  <p>Infrared elements</p>  <p>Dew Point & Glass Temp (IDGT)</p>  <p>QuadCan multi-sensor (Temp, Humidity, Pressure)</p>	 

- Amphenol **NOVASENSOR** specializes in MEMS piezo-resistive **pressure sensors** ranging from 2 inH₂O up to 5,000 PSI
- Products designed for automotive, healthcare and industrial applications
- NOVASENSOR designs and manufactures sensor element die at **in-house wafer fabrication** facilities in the United States and South Korea



AUTO



MEDICAL











INDUSTRIAL



Sensor Modality: Pressure
 Headquarters: Fremont, CA
 Manufacturing: California, USA
 South Korea
 Puerto Rico

PRODUCT HIGHLIGHTS

Pressure Sensor Overview	Healthcare Pressure Sensors		Automotive Pressure Sensors	
<ul style="list-style-type: none"> Silicon MEMS pressure sensors Bare die and die mounted into application-specific packaging Wide range of micro-fused silicon strain gauge pressure sensors Compact designs with excellent reliability and accuracy (better than 0.1%) Supplier to leading OEMs and developers of sensor and control systems 	 Kidney Dialysis Machine Pressure Sensor		 Fuel delivery pressure Monitor & control	
	 Infusion pump Blockage monitoring		 Dual Clutch Transmission pressure monitor & control	
	 Blood Pressure Monitoring		 Sleep apnea monitoring & control sensor	
	 Engine Air Filter Monitor		 Passenger Occupancy Detection	

- Amphenol **ALL SENSORS** specializes in MEMS piezo-resistive **ultra-low pressure sensors** ranging from 0.25 inch H₂O to 150 PSI
- Products designed for healthcare, industrial and HVAC applications
- ALL SENSORS high accuracy, high repeatability pressure die are designed in-house
- Custom port fittings and packaging design options available



HVAC-R



MEDICAL



INDUSTRIAL



Sensor Modality:

Pressure

Headquarters:

Morgan Hill, CA

Manufacturing:

United States
China

PRODUCT HIGHLIGHTS

Ultra-Low Pressure Sensors

- Output available in millivolt, analog and digital
- Programmable to operate in low-power mode between readings to minimize power consumption
- Dual-die design to ensure accuracy and repeatability
- Compensated and non-compensated signal output available

Ultra-Low Pressure Sensor Examples



Wind Tunnel Simulation Machine
Pressure Sensor



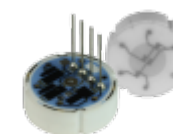
Hospital Respirator Sensor



Pneumatic & Hydraulic
Pump Sensor



HVAC pressure sensor



Media isolated
ceramic pressure sensor

i2s Intelligente Sensorsystem

Amphenol Sensors

- Amphenol i2s specializes in **harsh environment** piezo-resistive **pressure sensors**, **mass air flow sensors**, and **temperature sensors**
- Products designed for automotive and industrial applications
- i2s designs and manufactures a variety of pressure sensors using stainless steel, ceramic, silicon and hot-film technologies
- i2s maintains a core competency in electronic calibration with in-house system designers and software engineering



AUTO



INDUSTRIAL



Sensor Modality: Pressure
Temperature
Headquarters: Dresden, DE
Manufacturing: Germany



Continental

MAGNA

WABCO

BOSCH

PRODUCT HIGHLIGHTS

Pressure Sensor Overview

- Hermetically sealed sensors designed for harsh environment and corrosive environments
- Meets EMC and ESD requirements for automotive and industrial applications
- Miniaturized module packaging options available
- Reliable in high vibration environments

Pressure Sensors



Exhaust Aftertreatment
Differential pressure sensor



Oil Pressure Sensor



Motorsport gear oil
Pressure sensor

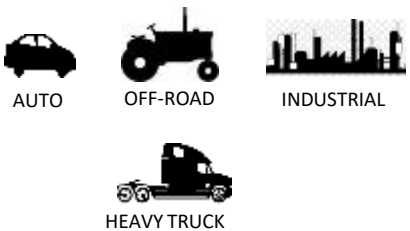


Mass Air Flow Sensor
for emission control
& motor management



Temperature Sensor (thermistor or PT RTD)
for fuel cell, H2 and water cooling systems

- Amphenol **SSI** specializes in **liquid level, liquid concentration, speed** and industrial **pressure**
- Level, concentration and speed sensors designed for **passenger vehicle, heavy-vehicle** and **off-road markets**
- Pressure sensors designed for heavy duty and industrial markets
- Level sensing elements include patented **ultrasonic** technologies










Sensor Modality: Level
Concentration
Speed
Pressure

Headquarters: Janesville, WI

Manufacturing: United States
China
Czech Republic

PRODUCT HIGHLIGHTS

Vehicle Fluid & Concentration Sensors	Speed & Position Sensors	Industrial Pressure Sensors
<ul style="list-style-type: none">• Accuracy of +/- 2% of scale -40°C to 70°C• Up to 45° angle performance• Reduces warranty claims vs. mechanical devices• Ideal for On-Highway or Off-Highway applications	<ul style="list-style-type: none">• Automotive qualified• Crimped electrical connections• Common applications: Vehicle Speed, Crank Position, ABS Wheel Speed, Bank Angle, Side Stand Sensors, Clutch Position, Gear Position, Rotary Position	<ul style="list-style-type: none">• Robust SS304L & SS316L construction• 100% tested over temp. and pressure• Stable over temp. (-40°C to 125°C) and pressure (3psi – 7500 psi)• Media isolated, hazardous environments• Extremely high burst and proof pressures
<div><p>Digital Fluid Level Sensor Top-Mounted, Air-Coupled</p></div> <div><p>Fluid Level Sensor Bottom-Mounted, Fluid-Coupled</p></div> <div><p>Fluid Level Sensor Top-Mounted, Air-Coupled</p></div>	<div><p>Vehicle Speed Sensor Active IC</p></div> <div><p>ABS Wheel Speed Sensor Active-Magneto-Resistive</p></div> <div><p>Transmission Sensor Active IC</p></div>	<div><p>Integral, Cabled Pressure Sensor & Digital Pressure Gauge All Wheatstone Bridge</p></div>

- Amphenol **TELAIRE** specializes in **gas, humidity** and **particulate (“dust”)** sensors
- Amphenol **PROTIMETER** specializes in **moisture** instruments & test meters
- Products designed for automotive, industrial and commercial/residential building applications
- TELAIRE designs and manufactures sensor elements, packaged sensors, transmitters and hand-held devices

TELAIRE

PROTIMETER



AUTO



INDOOR
AIR QUALITY
(IAQ)



INDUSTRIAL








Sensor Modality: Gas
Humidity
Moisture

Headquarters: St.Marys, PA

Manufacturing: St.Marys, PA
Tijuana, MX
China

PRODUCT HIGHLIGHTS

CO ₂ Gas Sensors	Humidity Sensors	Dust / Particulate Sensors	PROTIMETER Handhelds
<ul style="list-style-type: none">• Non-dispersive infrared (NDIR)• 50 ppm accuracy• Patented self-calibrating single channel and dual channel sensors	<ul style="list-style-type: none">• OEM fully calibrated humidity sensing element• +/- 2% relative humidity (RH) accuracy	<ul style="list-style-type: none">• Industry Compliant PM2.5 - Laser LED and photo detector used to optically sense 2.5µm particulate matter (PM)• Commonly used in HVAC, indoor air quality monitoring and air cleaners & purifiers• Increasing automotive app	<ul style="list-style-type: none">• Handheld moisture test meters for home & commercial applications• Flood damage restoration• Home & building inspections
	 <p>Humidity & Temperature Sensor for OEM installations (temperature compensated)</p>  <p>ChipCap Humidity & Temperature Sensor</p>	 <p>Laser based PM2.5 sensor</p>	

- Amphenol **SGX SENSORTECH** specializes in **Air Quality Sensing: gas sensors, PM2.5/10 sensing modules**
- ASGX designs and manufactures sensors technologies capable of detecting gases such as CO, NO₂, hydrocarbons, Ammonia, VOCs/CO₂ equivalent, Ozone, combustible and flammable gases
- Products designed for automotive, industrial, safety and building air quality



AUTO



INDOOR
AIR QUALITY
(IAQ)



INDUSTRIAL



OUTDOOR
AIR QUALITY
(OAQ)

MAHLE

DENSO

Valeo



Sensor Modality: Gas, Dust
Air Quality

Headquarters: Switzerland

Manufacturing: Poland
China

PRODUCT HIGHLIGHTS

Gas Detection Sensors

- Wide range of gas sensor technology including **catalytic, infrared and metal oxide**.
- Sensor portfolio includes flammable and toxic gas solutions



Toxic Gas Sensors



Oxygen Detection Sensors



Flammable Gas Sensors

Air Quality Sensors

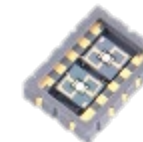
- Air quality sensor portfolio includes **volatile organic compound (VOC)** sensors and CO₂ equivalent sensors
- Multi-gas Automotive qualified sensors for NO_x, CO, NH₃, etc
- Low power and fast response time (<1 second)**



VOC & Air Quality Sensors



PM 2.5 Sensor



2-Gas & 3-Gas Sensor Modules

- Amphenol **PIEZO TECHNOLOGIES** specializes in **piezoelectric ceramics** and **ultrasonic transducers**
- Products designed for the broader market, including healthcare, oil & gas and NDT testing
- PIEZO TECHNOLOGIES designs and manufactures ceramics in-house from raw base powders to ceramic disks to transducer modules



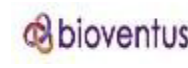
OIL & GAS



MEDICAL



INDUSTRIAL








Sensor Modality: Piezoceramics
Ultrasonic/Acoustic

Headquarters: Indianapolis, IN

Manufacturing: United States

PRODUCT HIGHLIGHTS

Piezoelectric Ceramics	Ultrasonic/Acoustic Sensors & Transducers
<ul style="list-style-type: none"> • Typically manufactured as discs, plates and tubes • Ceramics enable oil & gas downhole logging, healthcare ultrasound treatments and sonar devices • High output, wide bandwidth applications • High power, monotone applications 	<ul style="list-style-type: none"> • Highly reliable & reproduceable customized products • Ruggedized ultrasonic transducers; high-temp (>175°C) & high-pressure (>30 kpsi)
 <p>Ceramic base powders formulated in-house at Piezo Technologies</p>	 <p>Ceramic Disc Formation piezoceramic examples (discs, tubes, plates)</p>
	 <p>Ceramic integration into ultrasonic transducer</p>
	 <p>Oil & Gas Drilling Logger Transducer</p>
	 <p>Air-in-Line bubble detection acoustic sensor (healthcare)</p>

- Amphenol **WILCOXON** specializes in **piezoelectric vibration sensors, accelerometers and marine hydrophones**
- Products designed for the industrial, power gen, oil & gas, marine, food & beverage and defense markets
- WILCOXON designs and manufactures sensors for hazardous, harsh and demanding environments and conditions when long-term reliability is critical



OIL & GAS



MILITARY



INDUSTRIAL



PROCESS
AUTOMATION

SHINKAWA

SKF



NORTHROP
GRUMMAN

siemsa

Valmet
FORWARD

Sensor Modality: Vibration
Acceleration
Condition Monitoring

Headquarters: Frederick, MD

Manufacturing: United States

PRODUCT HIGHLIGHTS








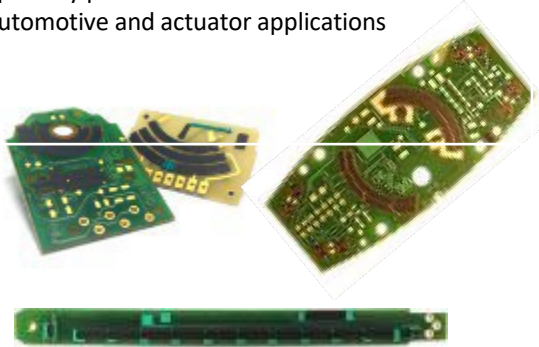
Vibration Sensors	Mil-Aero Naval System Sensors	Accessory Equipment
<ul style="list-style-type: none">• Extended temp, low power & voltage• High EMI & radiation resistant• Low frequencies• Triaxial• 4-20mA and HART protocols	<ul style="list-style-type: none">• Underwater hydrophones & tonpilz• Seismic sensors• Vector sensors	<ul style="list-style-type: none">• Transmitters & cable assemblies• Custom explosion-proof enclosures• Handheld vibration instruments
   <p>Hazardous area vibration sensor</p> <p>Food & Beverage general purpose vibration sensor</p>	<p>Various examples of acoustic marine sensors</p> 	   <p>Sensor Transmitter</p> <p>Handheld Instrument for Vibration Sensor</p> <p>Cable Assemblies</p>

- Amphenol **PIHER** specializes in **linear & rotary position sensors** and **potentiometers**
- Products designed for the automotive, off-road, building & factory automation and white goods markets
- PIHER designs and manufactures custom and off-the-shelf position sensor products which meet a broad range of resistive tolerances and rotation cycles for both light-duty and heavy-duty applications



Sensor Modality: Position
Headquarters: Tudela, ES
Manufacturing: Spain
China

PRODUCT HIGHLIGHTS

Position: Contactless	Position: Potentiometers	Position: Printed Circuit Resistors
<ul style="list-style-type: none"> • Hall-Effect magnetic, inductive & reed switch technology • Through shaft & end-of-shaft mounting • Two-piece construction with contactless air gap • Linear & rotary with 360° sensing • Heavy-duty / extreme environment capable 	<ul style="list-style-type: none"> • Rotary and linear resistive track position recognition • SMD & through-hole designs • Various diameters & resistive tolerances 	<ul style="list-style-type: none"> • Carbon printed resistor tracks on rigid, hybrid and flexible PCB • Custom resistive profile with laser trimming • Specialty position sensors and switches for automotive and actuator applications
 Industrial linear contactless position sensor  Automotive active suspension rotary contactless position sensor  Brake-by-wire & drive-by-wire through-shaft position sensor	 SMD potentiometer for in-cabin vehicle controls  HVAC duct actuator flap position sensor  Airbag activate position switch  White goods' knob position switch	

- Amphenol **KAYE** range is relied upon by the world's leading **pharmaceutical and biotechnology** companies to **validate and monitor** critical assets and processes like sterilization as required by governing regulatory bodies.
- Products designed for healthcare, pharmaceuticals, biotechnology and other regulated industries
- KAYE designs wired and wireless solutions
- Calibration services and equipment rentals available



MEDICAL

KAYE

Sensor Modality:	Validation Instruments
Headquarters:	Pforzheim, DE
Manufacturing:	United States



Johnson & Johnson



PRODUCT HIGHLIGHTS

Thermal Validation & Environmental Monitoring



Kaye Valprobe RT
Newest RF technology collecting wireless real-time temperature and pressure data



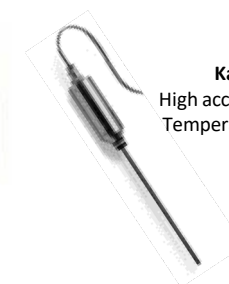
Kaye Validator AVS
Advanced Validation System



Kaye Calibration Equipment
Calibration accuracy and reliability over a wide temp range



Kaye ICE Point
reference to get highest accuracy possible for thermocouple calibrations



Kaye IRTD
High accurate traceable Temperature Standard



Kaye RF Valprobe
Real-time wireless high accurate measurement of temperature and humidity



Kaye Service & Rental
Calibration & maintenance of your critical equipment by trained experts



Kaye LabWatch
Complete Monitoring & Alarming Solution to protect critical assets



Kaye Log
Cold Chain Monitoring during Transport

- Amphenol **EXA THERMOMETRICS** specializes in **thermistor** based **temperature sensors**
- Products designed for automotive, HVAC-R and healthcare applications
- EXA manufactures NTC thermistor Chips and Discs and assembles them into customized temperature sensing solutions for OEM customers in a range of applications.



HVAC-R



MEDICAL



AUTO



INDUSTRIAL



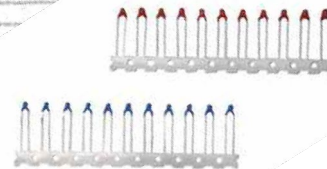
Sensor Modality: Temperature
Headquarters: Bengaluru, India
Manufacturing: Bengaluru, India

PRODUCT HIGHLIGHTS

NTC Thermistors

- NTC thermistor components
- Glass and resin coating environmental protection available
- UL Safety Qualified
- ISO 17025 qualified Reliability Test Lab

NTC Thermistors



Customised Assemblies

- High Reliability probes for boiler and refrigeration applications
- Non-penetrating pipe clip temperature sensors
- Automotive probes for Bharat 6 requirements



Boiler probes



Pipe Clips

- Amphenol **Temposonics** specializes in **position and liquid-level Sensors**
- The Temposonics magnetostrictive technology is maximized with powerful electronics and double shielded construction that assures immunity against interference.
- Position sensors for mobile machinery are specifically designed for direct stroke measurement in hydraulic cylinders. They increase the machines productivity, automate recurring operation sequences and reduce downtime.
- Products designed for various industrial, HVOR, and energy sectors



INDUSTRIAL



MEDICAL



OFF-ROAD

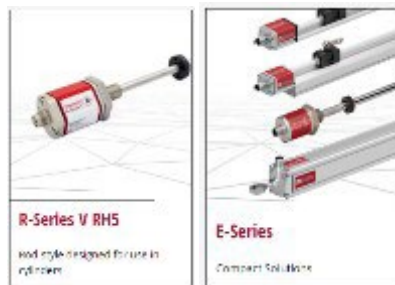
Temposonics®



Sensor Modality: Position & Liquid Level
Headquarters: Cary, NC
Manufacturing: NC/Germany

Industrial

- Position sensors feature all relevant industry outputs to support a large variety of industrial applications in automation/Industry 4.0 solutions. High precision (microns), extremely rugged for harsh environments (shock, vibration, oil, dirt, etc)
- Highly configurable product lines for external machine mounting or integration in hydraulic / pneumatic cylinders. Measuring lengths from 25mm to 20M



Heavy Equipment



Liquid Level

- Developed for automatic tank gauging of above ground storage tanks and process vessels
- Wide range of industrial level measurement applications



- Amphenol **PCB Piezotronics** specializes in vibration, pressure, force, acoustics, load, and torque sensors
- Products designed for Industrial, Military Aerospace, and Test & Measurement
- PCB Piezotronics has grown to offer one of the largest selection of physical measurement sensors worldwide. Engineers and scientists at leading businesses, research institutions, and independent laboratories around the world specify PCB® as their first choice.



INDUSTRIAL



MILITARY



PROCESS
AUTOMATION



OIL & GAS



Sensor Modality: vibration, acceleration, pressure, force, and sound

Headquarters: Depew, NY

Manufacturing: NY/NC/China

PRODUCT HIGHLIGHTS

Condition Monitoring	Acceleration	Pressure Sensors
<ul style="list-style-type: none">• Full range of industrial monitoring instrumentation• Piezoelectric accelerometers, velocity sensors, dual output vibration sensors, vibration transmitters, switches, relays, cables, displays, and accessories	<ul style="list-style-type: none">• Signal and Multi-Axis• Harsh environment• Cryogenic through high temp ranges	<ul style="list-style-type: none">• Fast, micro-second response time• Resonant frequency to ≥ 500 kHz• Measure small pressure changes at high static pressure levels• Rugged solid state construction

